

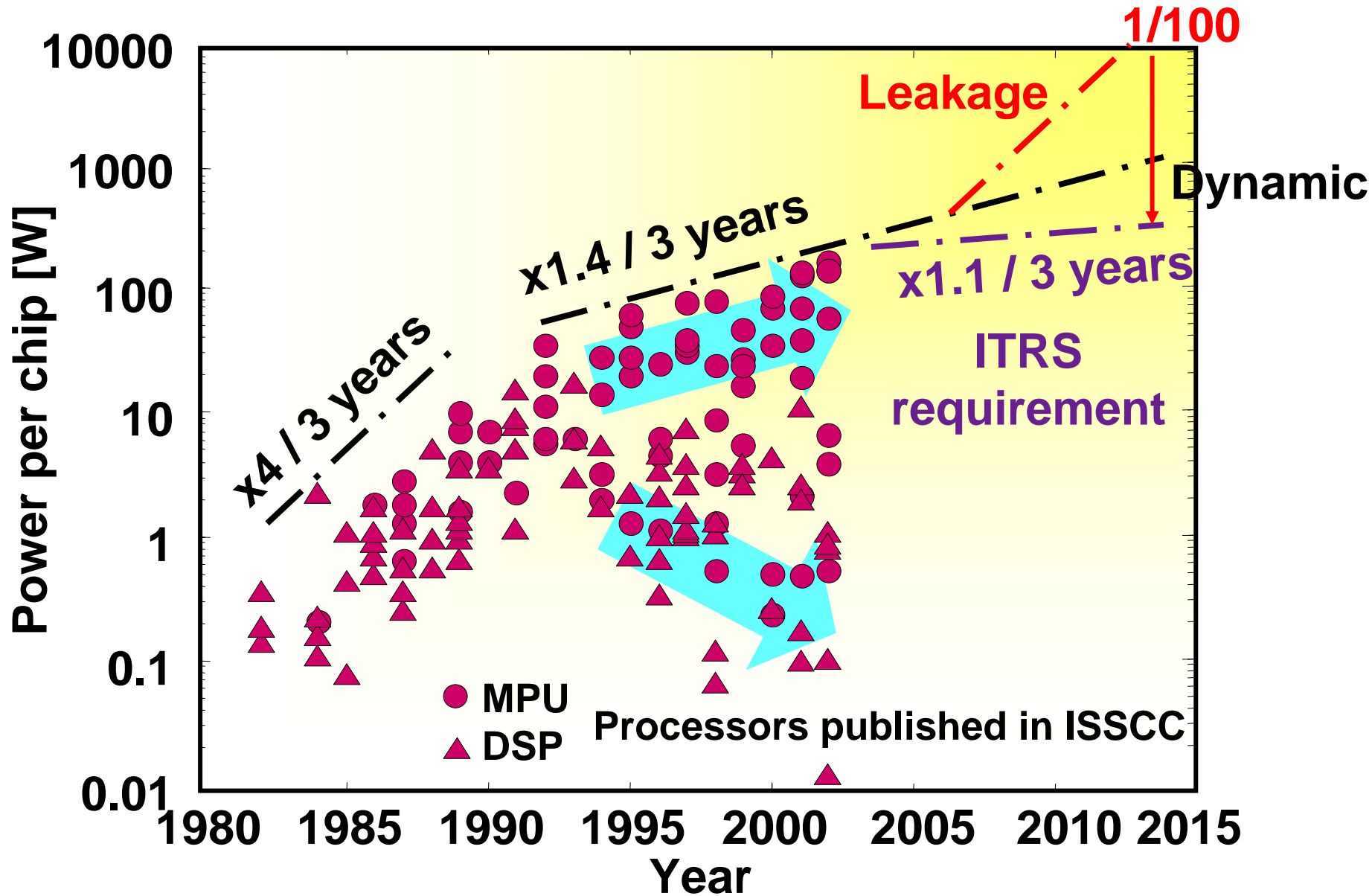
ITRS 2004 Updateに見る今後のLSI技術の方向性

特別講演

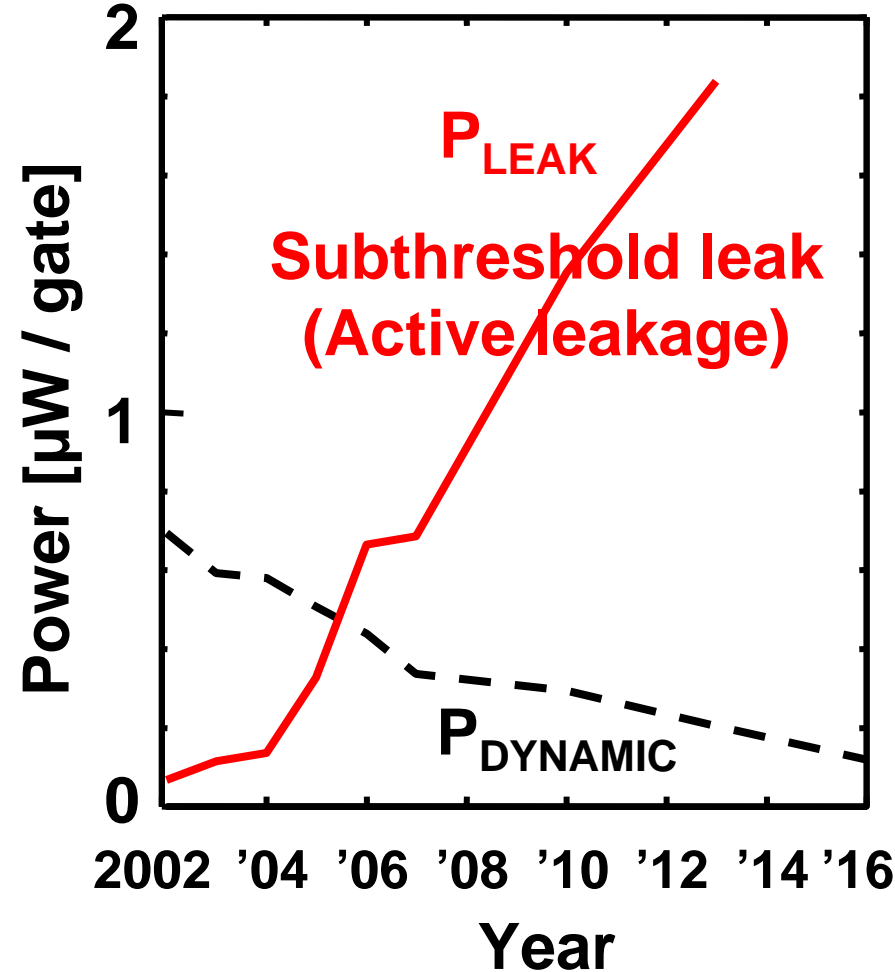
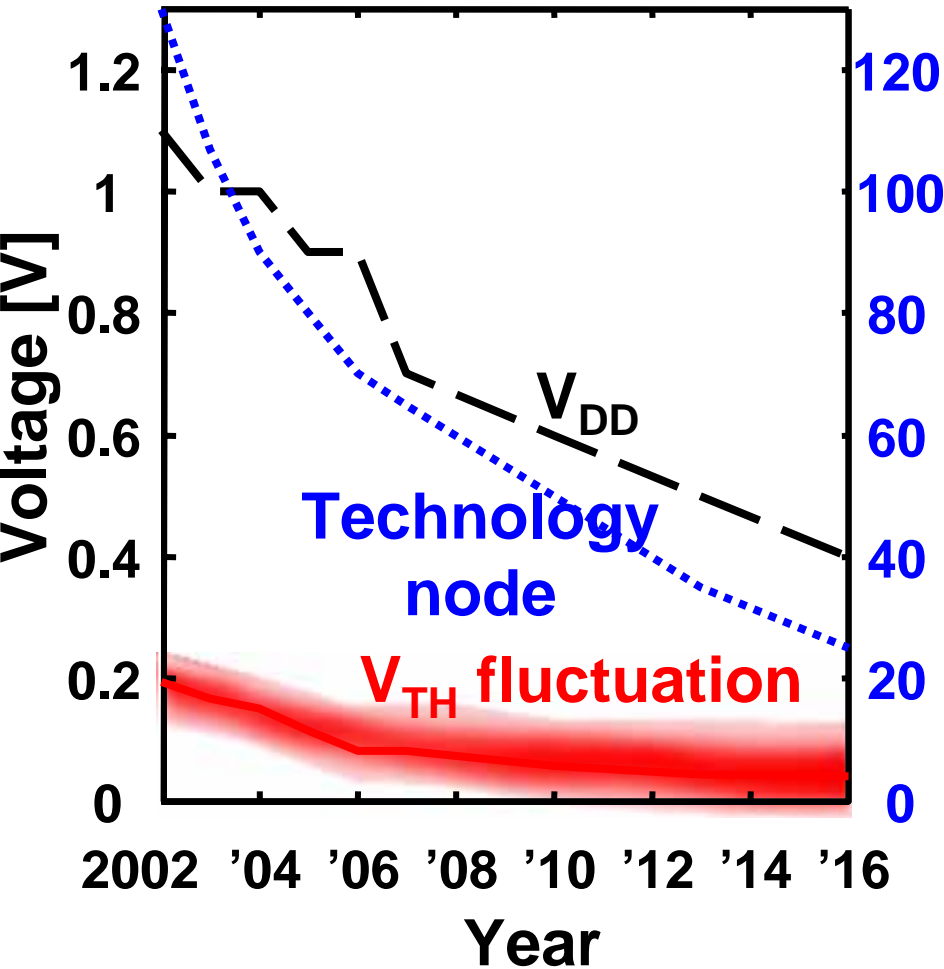
ユビキタス・エレクトロニクスに向けた 低消費電力設計技術と 有機トランジスタ回路

Takayasu Sakurai
Center for Collaborative Research,
University of Tokyo
E-mail: tsakurai@iis.u-tokyo.ac.jp
<http://lowpower.iis.u-tokyo.ac.jp/>

Power is a stumbling block to Moore's law



Active leakage makes things more challenging

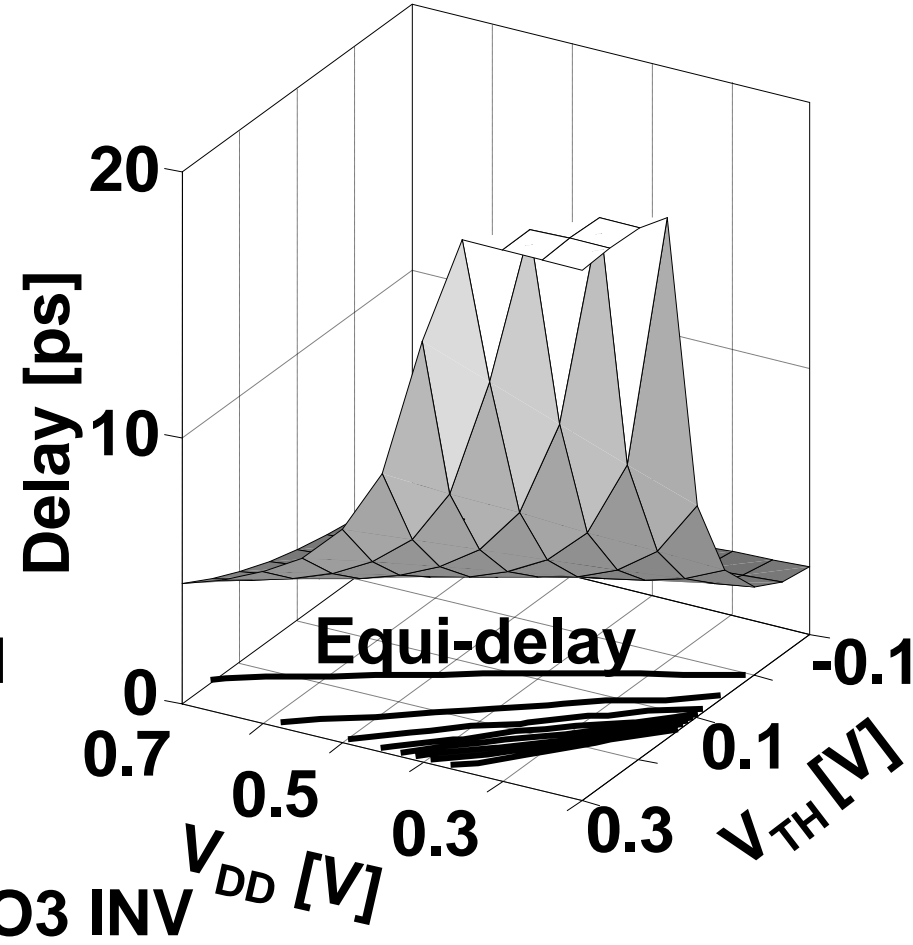
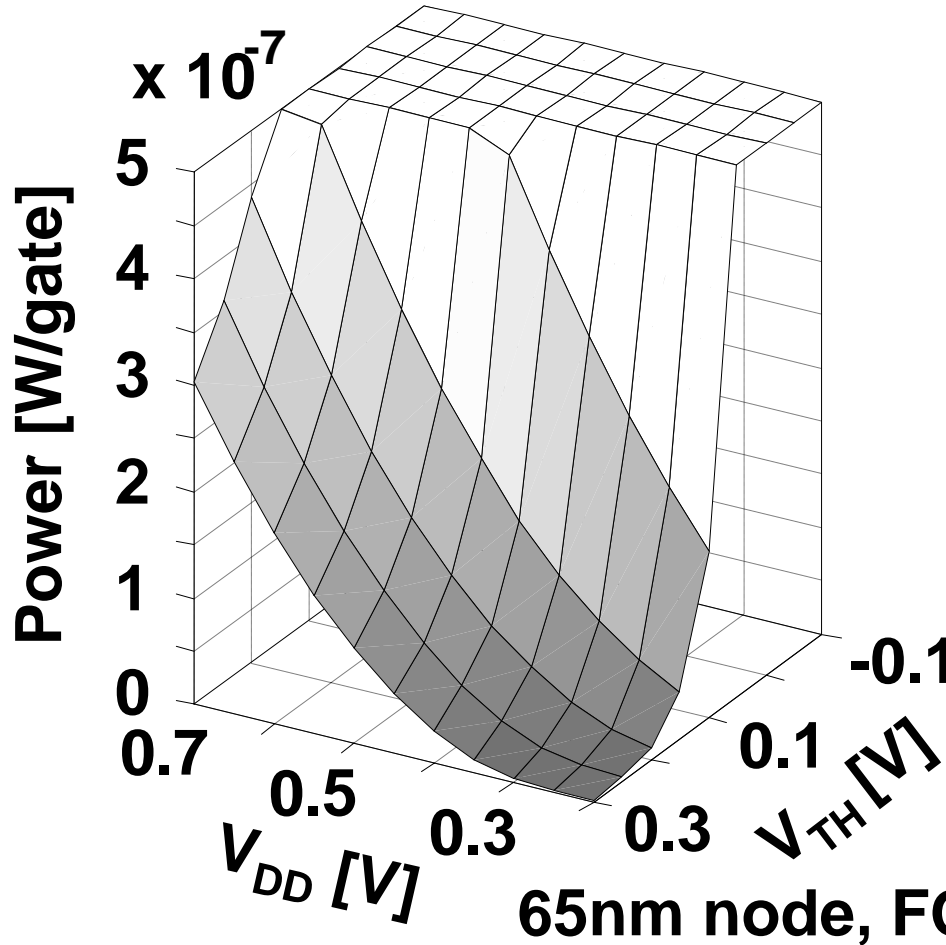


Trade-off between power and delay

$$\text{Power} = a \cdot f \cdot C \cdot V_{DD}^2 + I_0 \cdot 10^{-\frac{V_{TH}}{s}} \cdot V_{DD}$$

(+ other leakage)

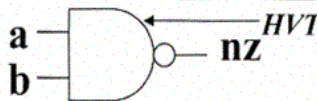
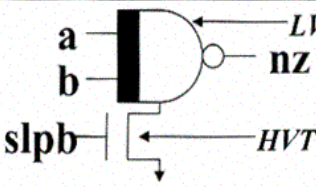
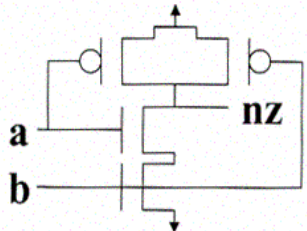
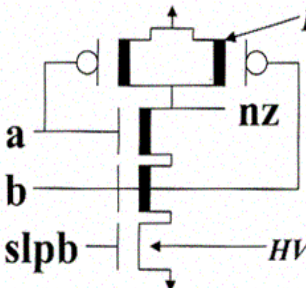
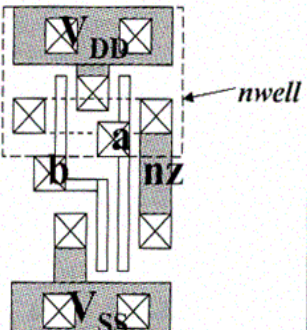
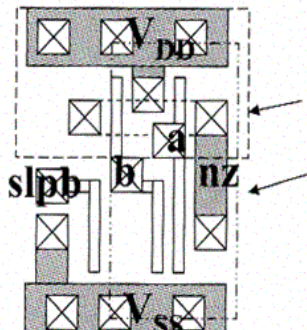
$$\text{Delay} \propto \frac{C \cdot V_{DD}}{(V_{DD} - V_{TH})^{1.3}}$$

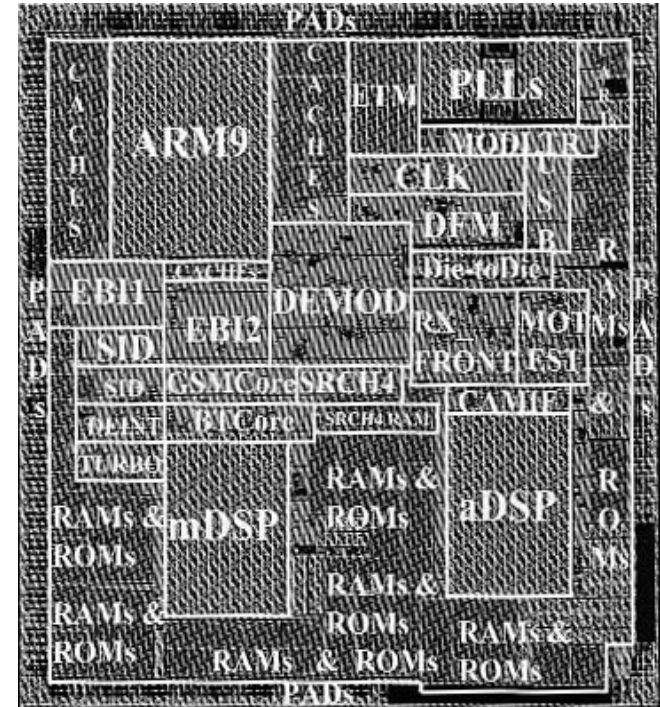


65nm node, FO3 INV

More generally, trade-off exists between power and QoS.

Leakage-aware design from Qualcomm

Diagram	NAND2(<i>non-footswitch</i>)	fs_NAND2(<i>footswitch</i>)
SYMBOL		
SCHEMATICS		
LAYOUT		 1.25X



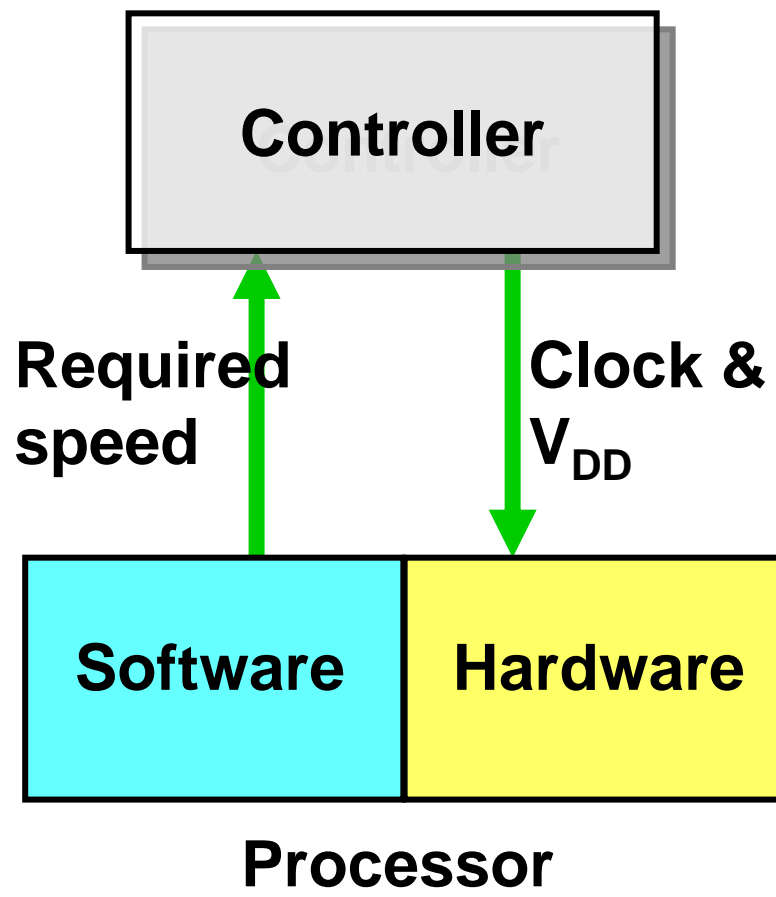
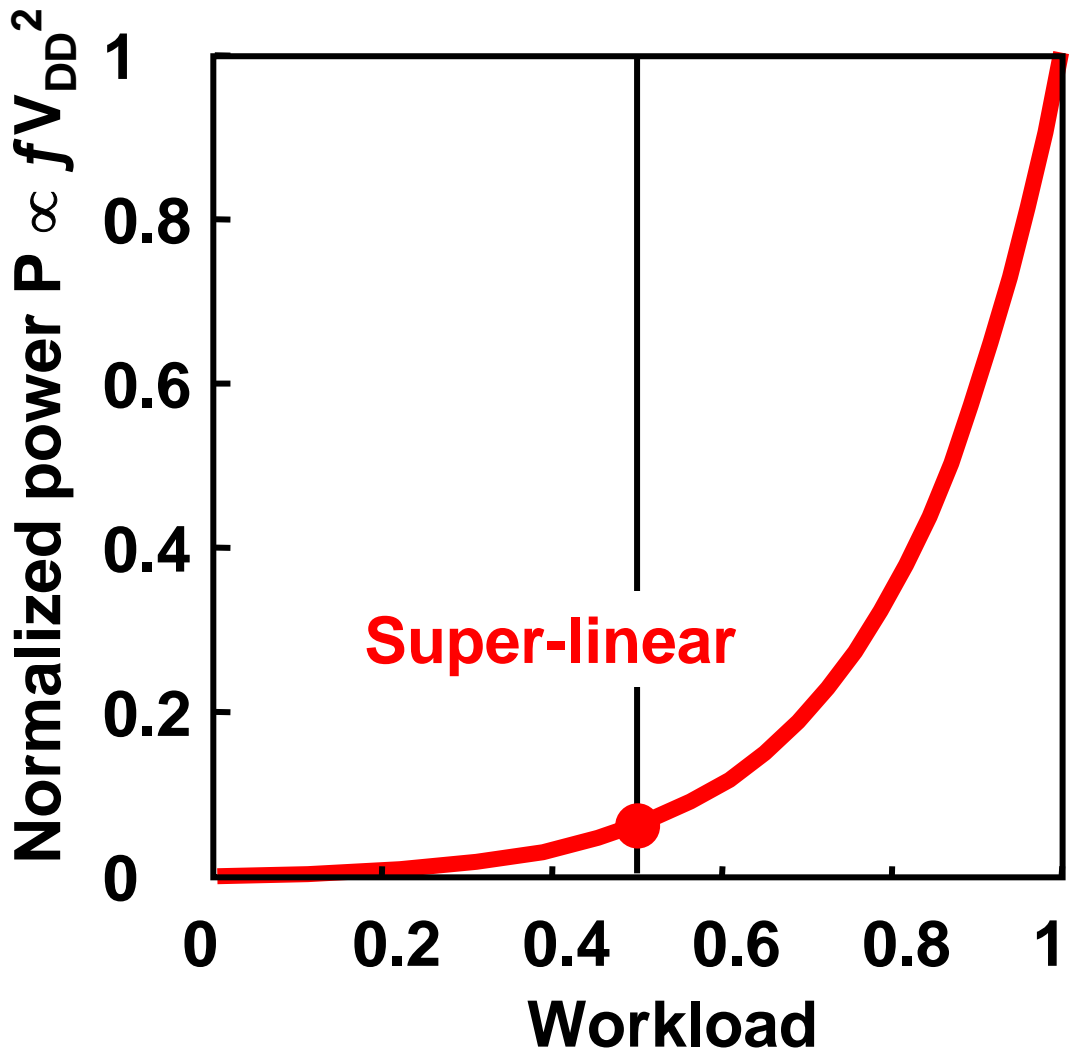
Multi- V_{DD} : Seven V_{DD} 's
Dual- V_{TH} : Two V_{TH} 's for PMOS and NMOS each
Power gating: Selective MTCMOS reduced standby to 1/3~1/4.

G. Uvieghara, et al., "A Highly-Integrated 3G CDMA2000 1X Cellular-Baseband Chip with GSM/AMPS/GPS/Bluetooth/Multimedia Capabilities and ZIF RF Support," ISSCC paper#23.3, Feb. 2004.

- **What to monitor**
Leakage current, Speed, Workload,
Temperature, Error rate, Quality of Service (QoS)
- **How to monitor**
Replica (critical path), Representative, Actual
- **What to control**
Frequency, V_{DD} , V_{TH} , V_{SWING} , Activity, W ,
Gate bias of switches, Power-gating
- **How to control**
Analog, Digital, Software
- **Granularity of control**
Chip level , Block level, Gate level, Transistor level

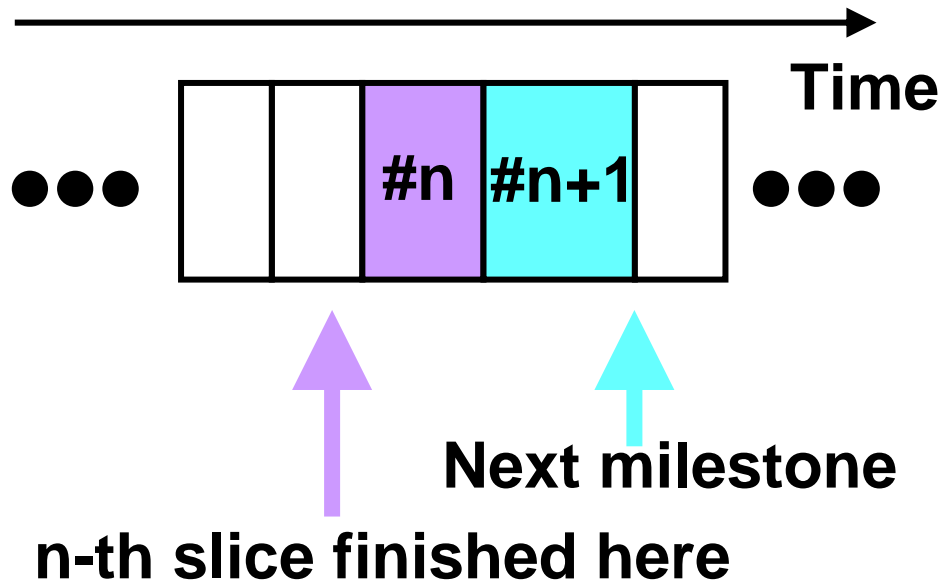
Adaptive V_{DD} (& f) control

Changing V_{DD} and f adaptive to workload

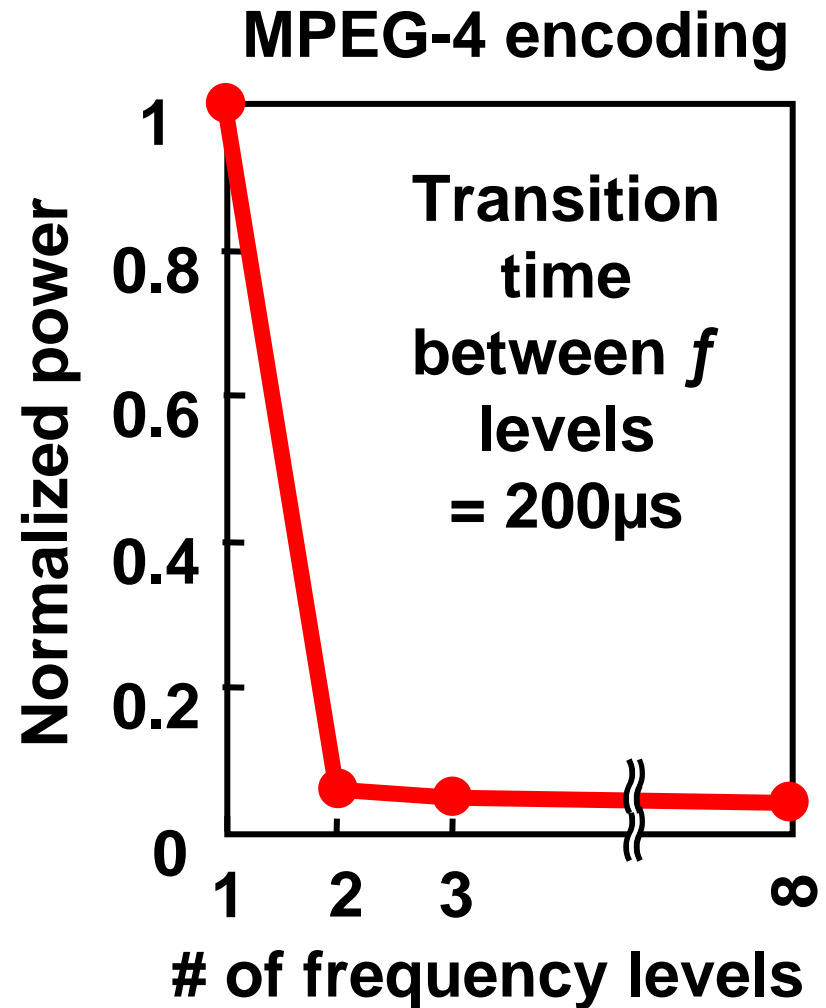


S. Lee et al, DAC, June 2000

V_{DD} -hopping



Application slicing and software feedback guarantee real-time operation.



Two hopping levels are sufficient.

V_{DD} -hopping with RTOS saves 2/3 of power

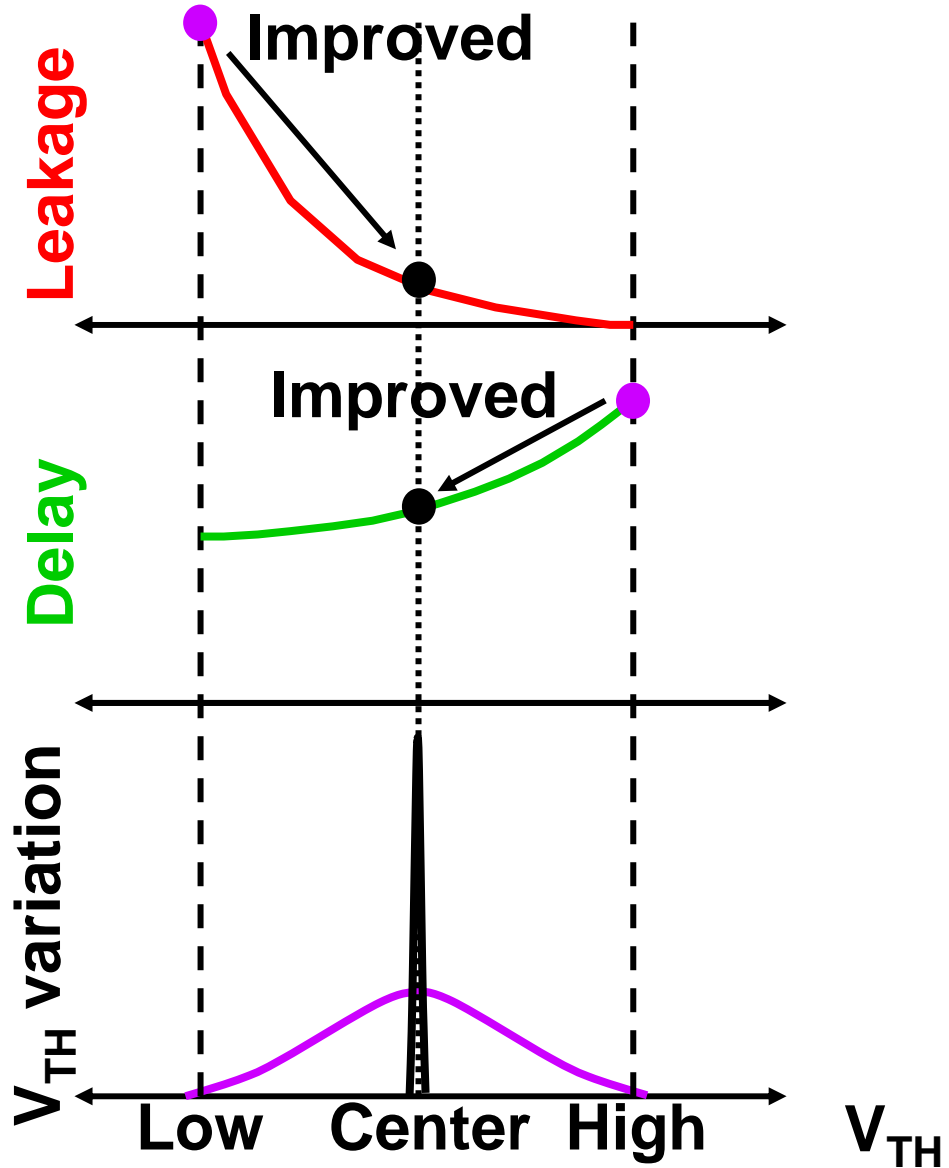
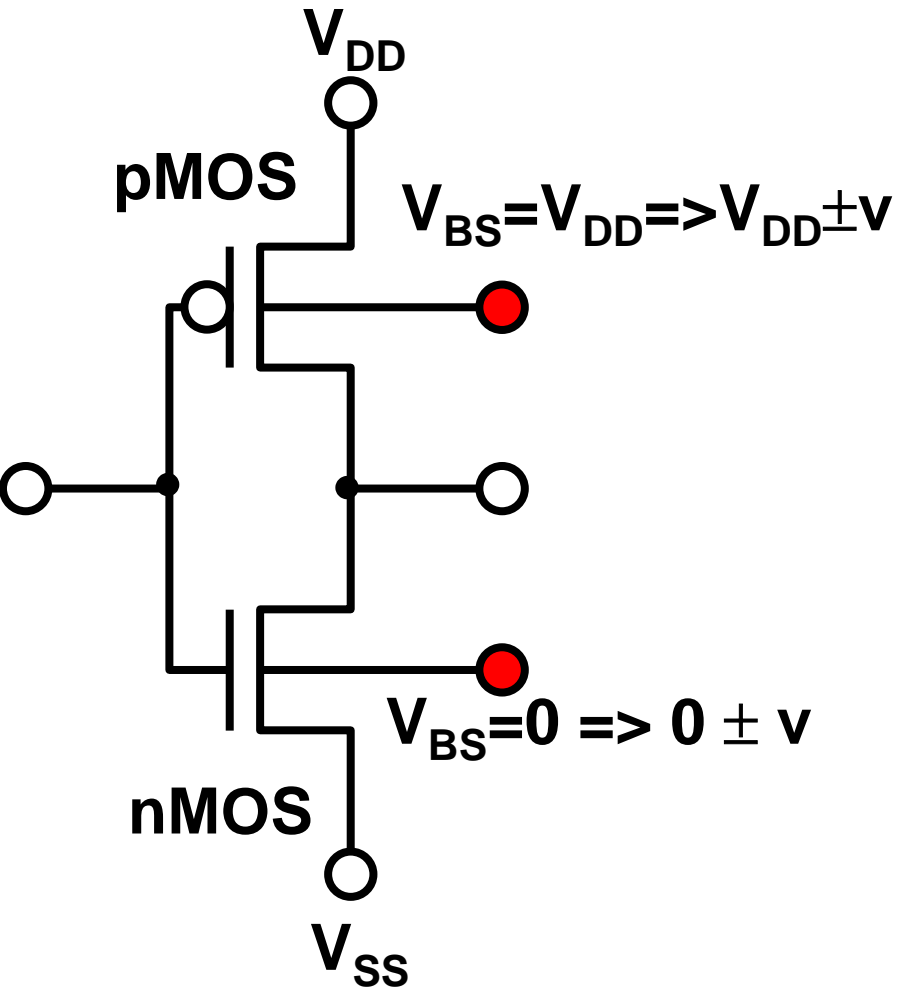


H. Kawaguchi et al, RTAS Workshop, May 2001

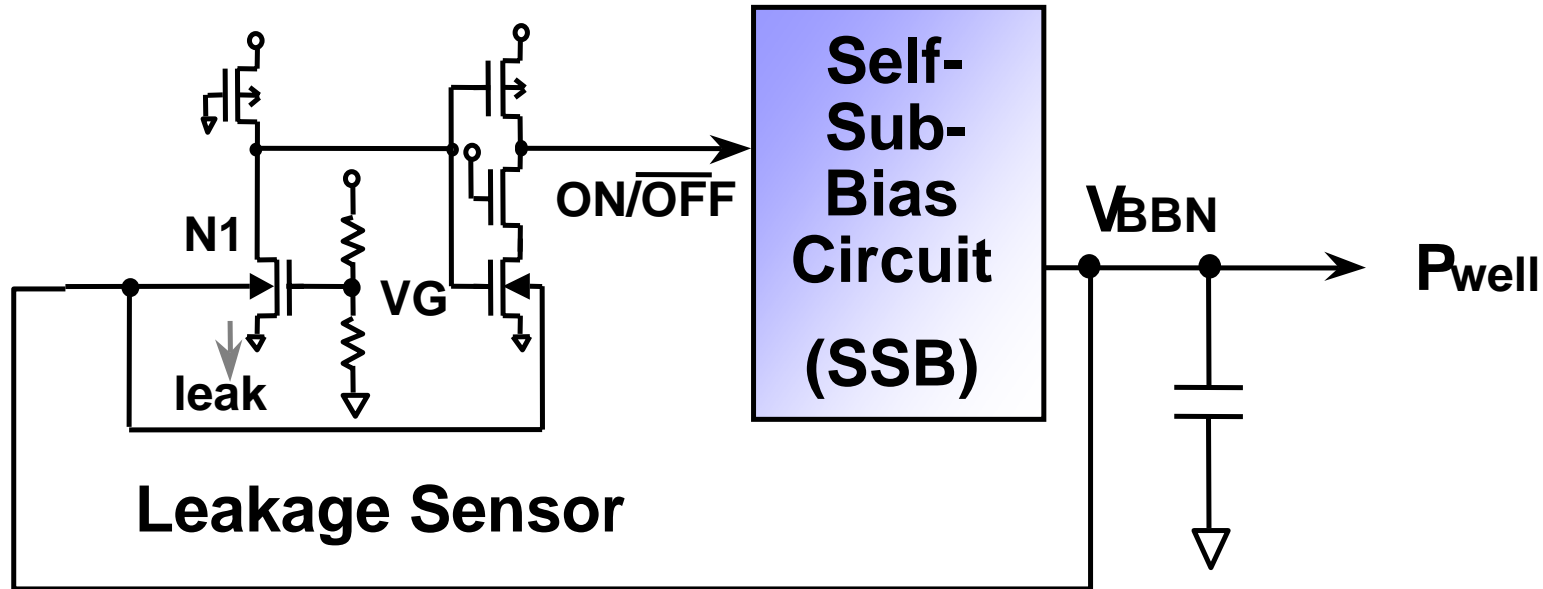
Adaptive V_{TH} control

1. Changing V_{TH} adaptive to process/temp. variability
2. Changing V_{TH} adaptive to required performance
3. Applying extremely high V_{TH} in standby
4. Applying high V_{TH} in burn-in and I_{DDQ} test

Adaptive V_{TH} for variation control



Adaptive V_{TH} in early days (VTCMOS)



low V_{th} \rightarrow large leakage \rightarrow SSB ON \rightarrow deep V_{BB} \rightarrow high V_{th}

high V_{th} \rightarrow little leakage \rightarrow SSB OFF \rightarrow shallow V_{BB} \rightarrow low V_{th}

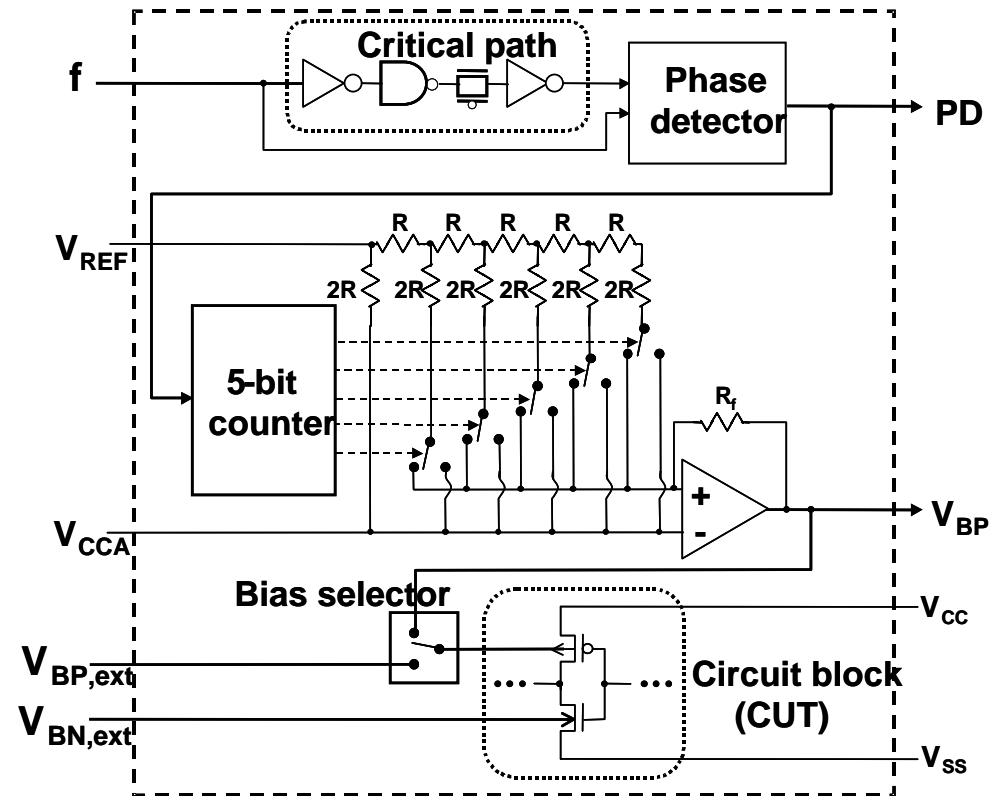
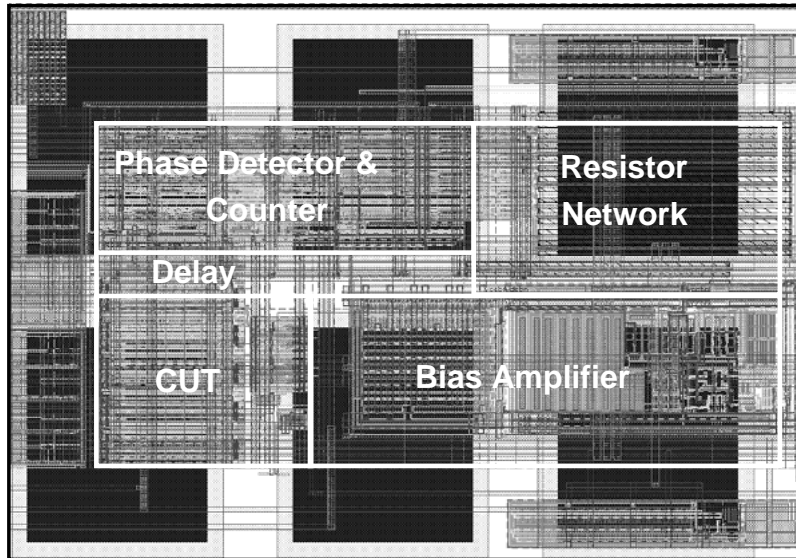


- control V_{TH} to adjust leakage current
- compensate V_{TH} fluctuation

Leakage, Replica, Reverse body bias, Analog, Chip level

T. Kobayashi, and T. Sakurai, "Self-Adjusting Threshold-Voltage Scheme (SATS) for Low-Voltage High-Speed Operation," in Proc. IEEE 1994 CICC, pp.271-274, May 1994.

Adaptive V_{TH} in finer granularity



21 sub-sites with separate body bias for each sub-site

Speed, Replica, Body bias, Digital, Block level

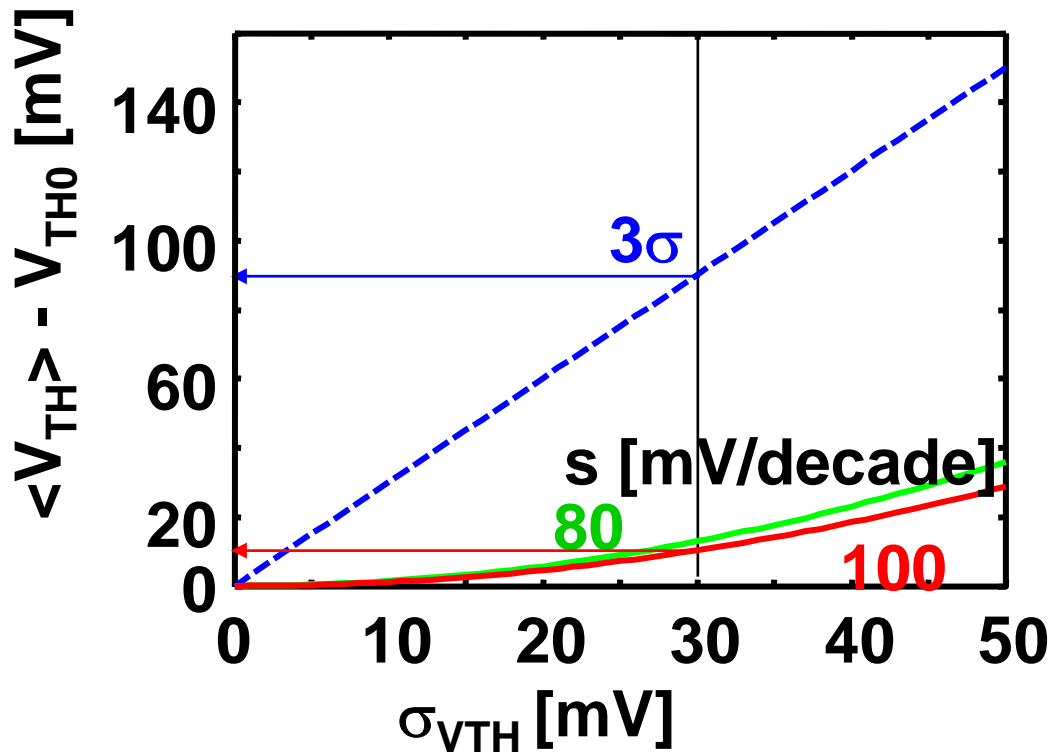
J. Tschanz, J. Kao, S. Narendra, R. Nair, D. Antoniadis, A. Chandrakasan, and V. De, "Adaptive Body Bias for Reducing Impacts of Die-to-Die and Within-Die Parameter Variations on Microprocessor Frequency and Leakage," ISSCC, Paper 25.7, 2002.

Random V_{TH} variation affects I_{LEAK} little STRJ

$$\langle I_{OFF} \rangle = \int_{-\infty}^{\infty} I_{OFF}(V_{TH}) f(V_{TH}) dV_{TH} = \int_{-\infty}^{\infty} I_{OFF0} e^{-\ln 10 \frac{V_{TH}}{s}} \frac{1}{\sqrt{2\pi\sigma_{VTH}}} e^{-\frac{(V_{TH}-V_{TH0})^2}{2\sigma_{VTH}^2}} dV_{TH}$$

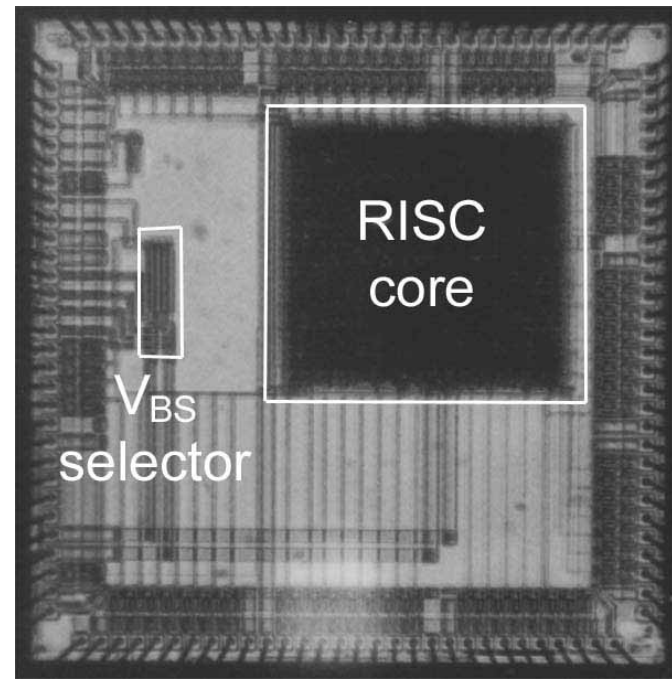
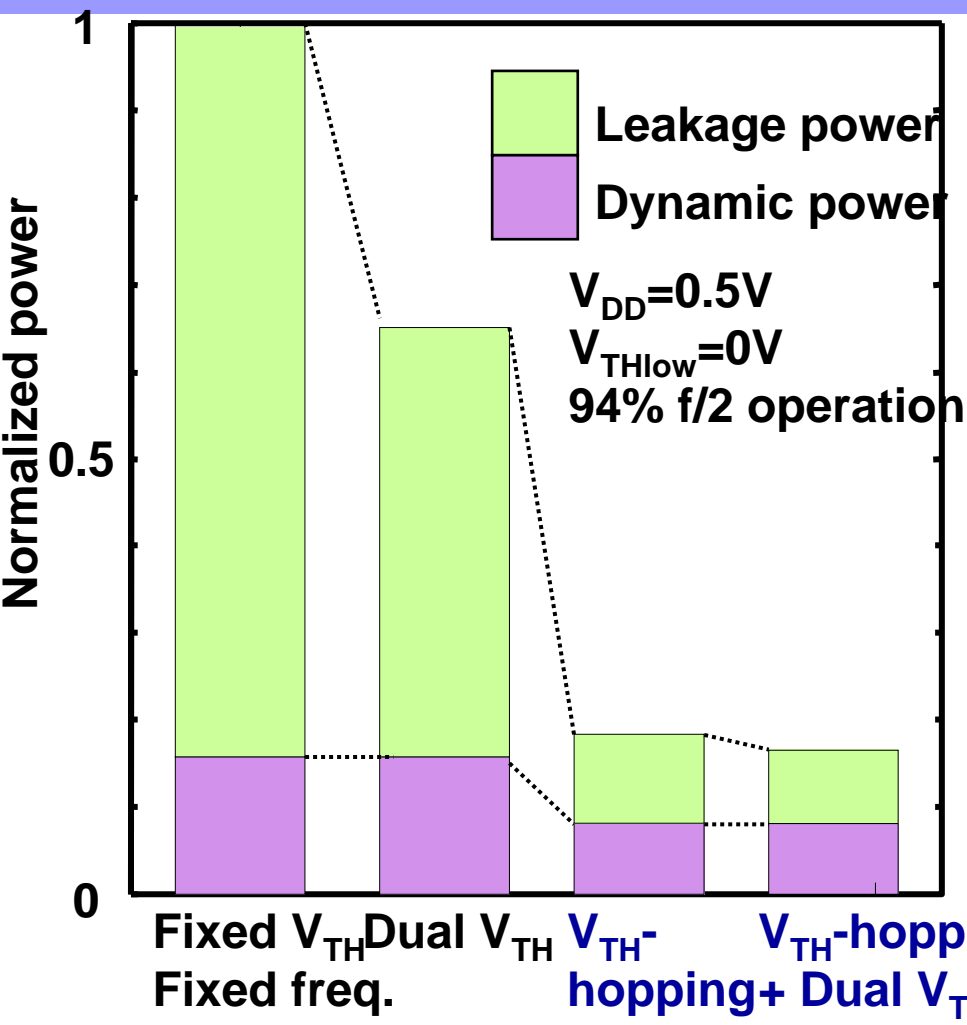
$$= I_{OFF0} e^{\frac{1}{2} \left(\sigma_{VTH} \frac{\ln 10}{s} \right)^2}$$

Equivalent V_{TH} shift $\langle V_{TH} \rangle - V_{TH0} = -\sigma_{VTH}^2 \frac{\ln 10}{2s}$



Systematic V_{TH} variation (inter-, intra-chip) is important.

Software control of V_{TH} adaptive to workload



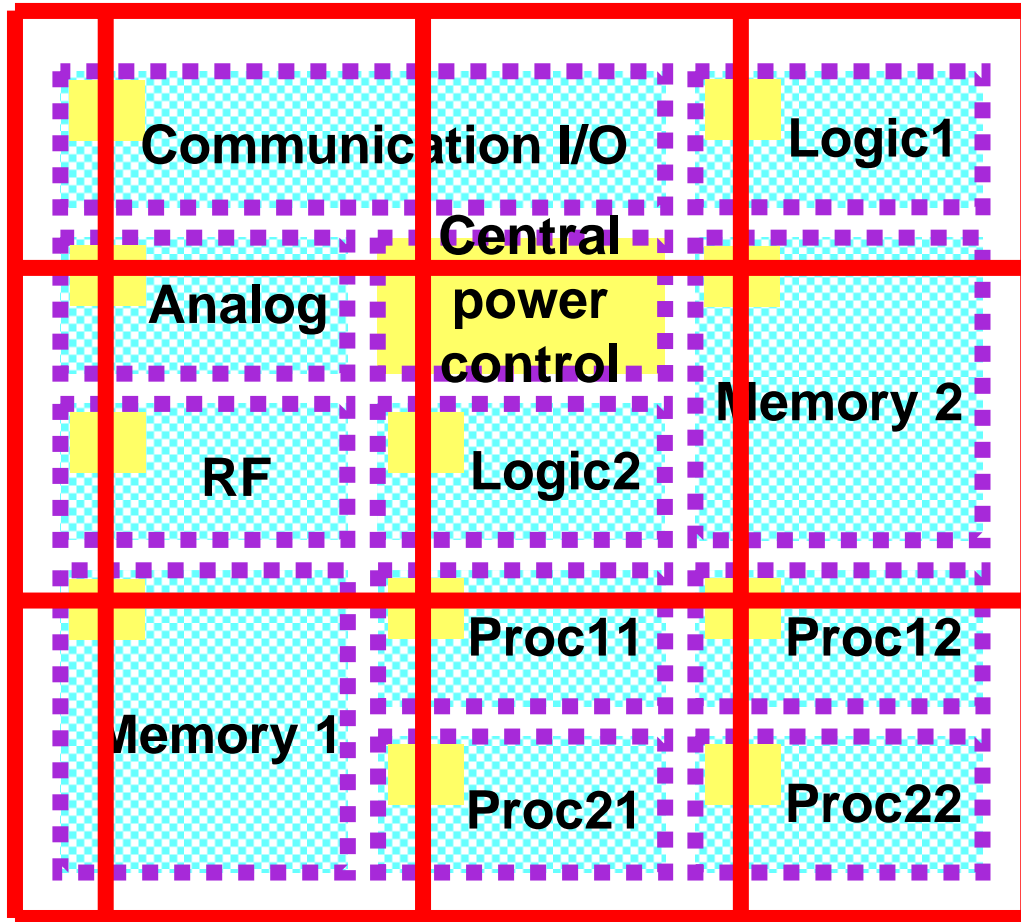
0.6 μ m process
 Overhead of V_{TH} -hopping : 14%
 RISC core : 2.1mm x 2.0mm
 V_{BS} selector : 0.2mm x 0.6mm

Workload, Actual, reverse body bias, Software, Chip level
Waste is more in time than space. Time adaptive control

K.Nose, M.Hirabayashi, H.Kawaguchi, S.Lee and T.Sakurai, "VTH-Hopping Scheme to Reduce Subthreshold Leakage for Low-Power Processors," JSSC, pp.413-419, Mar. 2002.

Perspectives

Finer grain adaptive V_{DD} & V_{TH}



High voltage distribution

Power delivery circuit

Voltage regulation

Voltage hopping

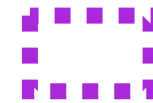
Power-gating

Chips or blocks

Lower voltage

Variable V_{DD} / V_{TH}

Multiple V_{DD} / V_{TH}



Data voltage converters

Clock domain conversion

Adaptive V_{TH} doesn't need shifters.

History and perspective of adaptive control

Assign proper V_{DD} and V_{TH} in time & space

Once upon a time on a peaceful chip of VLSI
before the notorious power war ...

We were using single V_{DD} and single V_{TH}
for an entire chip.

Then, the power war began and
we started using **multiple V_{TH} and V_{DD}**
depending on the location on a chip.

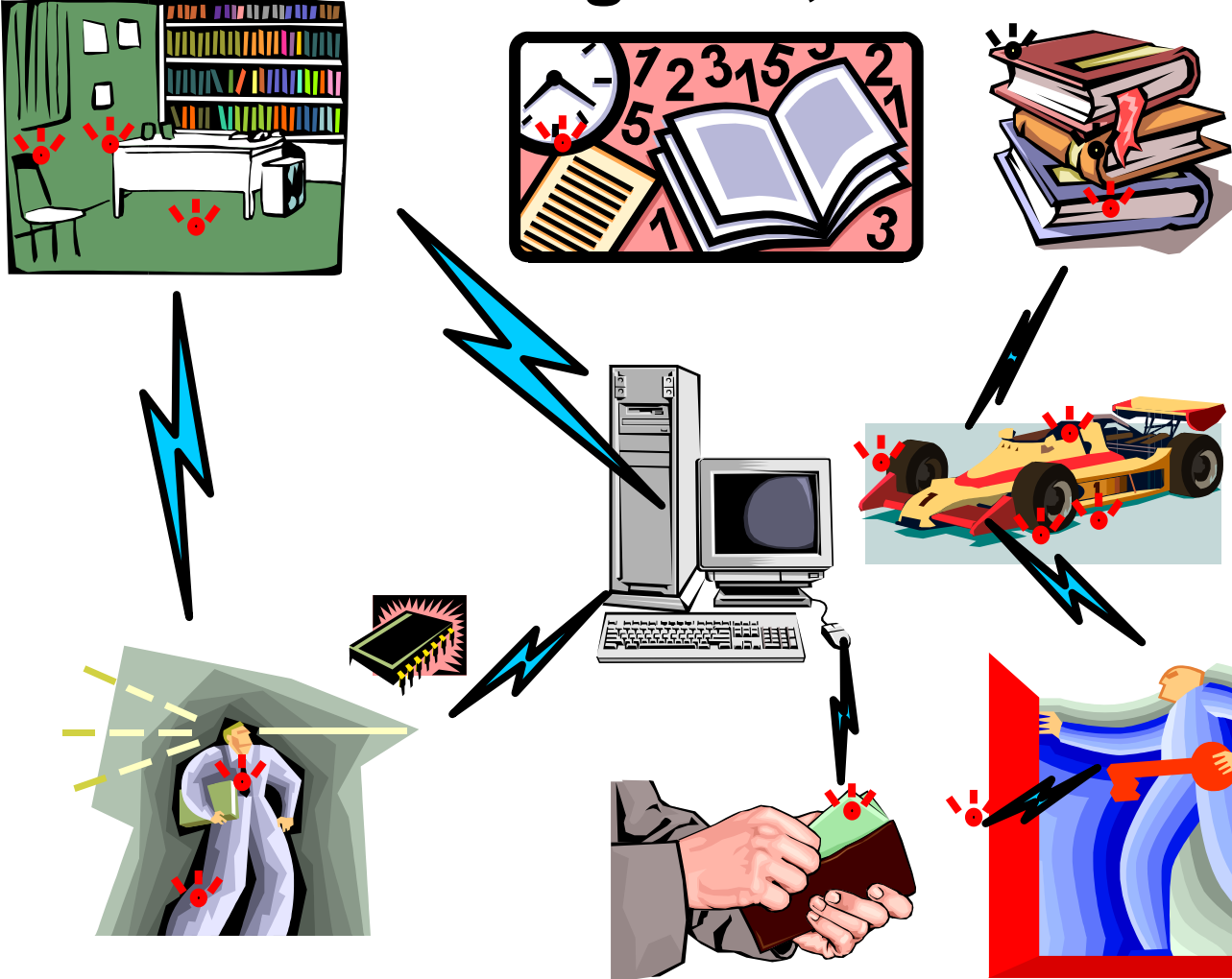
Still, the power war gets severer and
we started to **vary V_{TH} and V_{DD} in time adaptively.**

In **finer granularity** in time and space ...
with a help from circuit and **software.**

Ubiquitous electronics

Emerging app.: ubiquitous electronics

(ambient intelligence, wireless sensor network)



- RFID node
- Sensor node
- Storage node
- Computing node
- Networking node
- Actuator node
- Display node

センサ・ネットワーク技術に取り組むことで、すぐに収益を得られるわけではない。ただその将来性は大きい。当社の組み込みマイコン製品が持つ年間数十億米ドルという収益規模を、センサ・ネットワーク関連製品ははるかにしのぐことになるだろう。だからこそ取り組んでいる。

Forming infrastructures

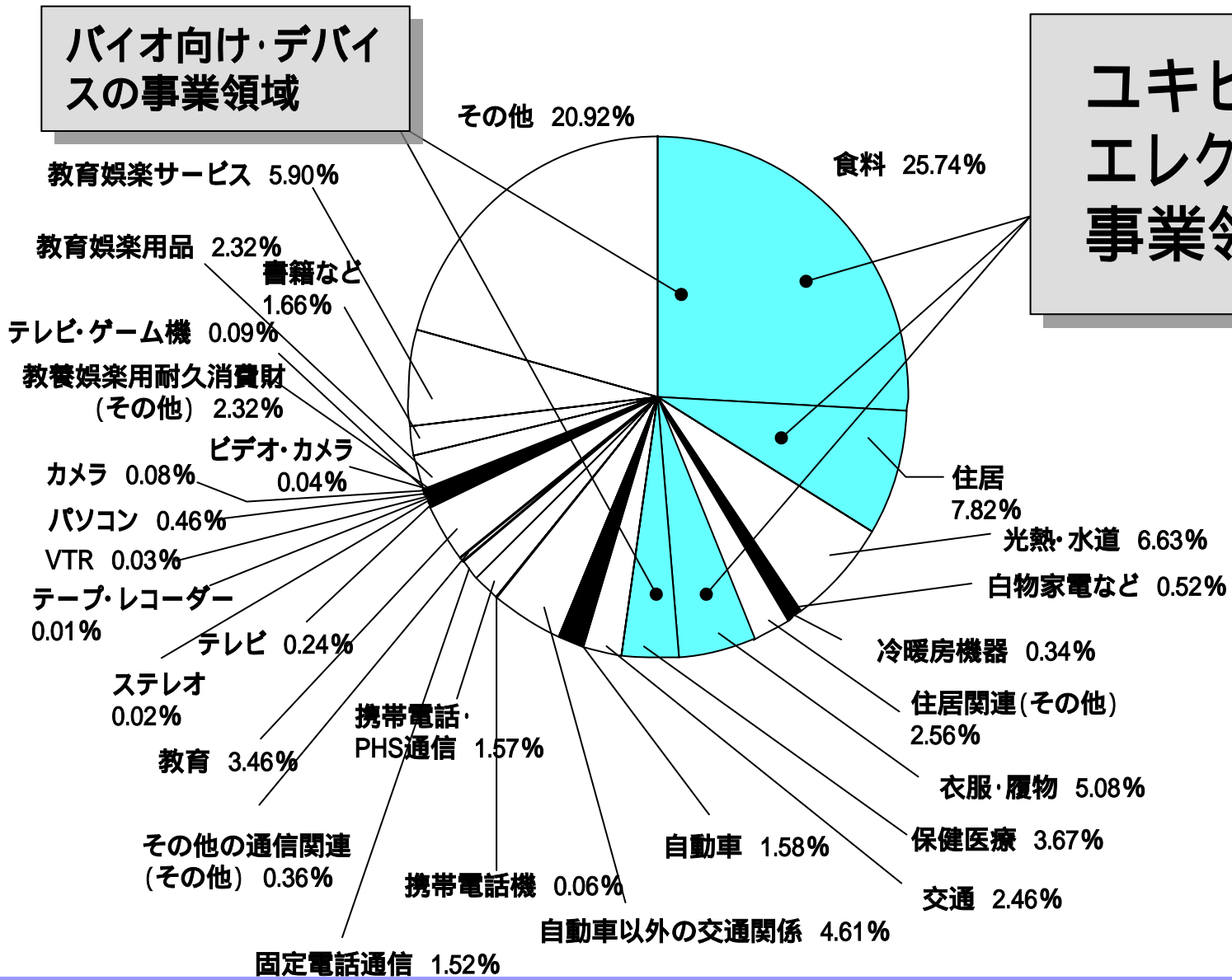
http://bwrc.eecs.berkeley.edu/Research/Pico_Radio/NAMP/

日経エレクトロニクス2002.5.20 p.192

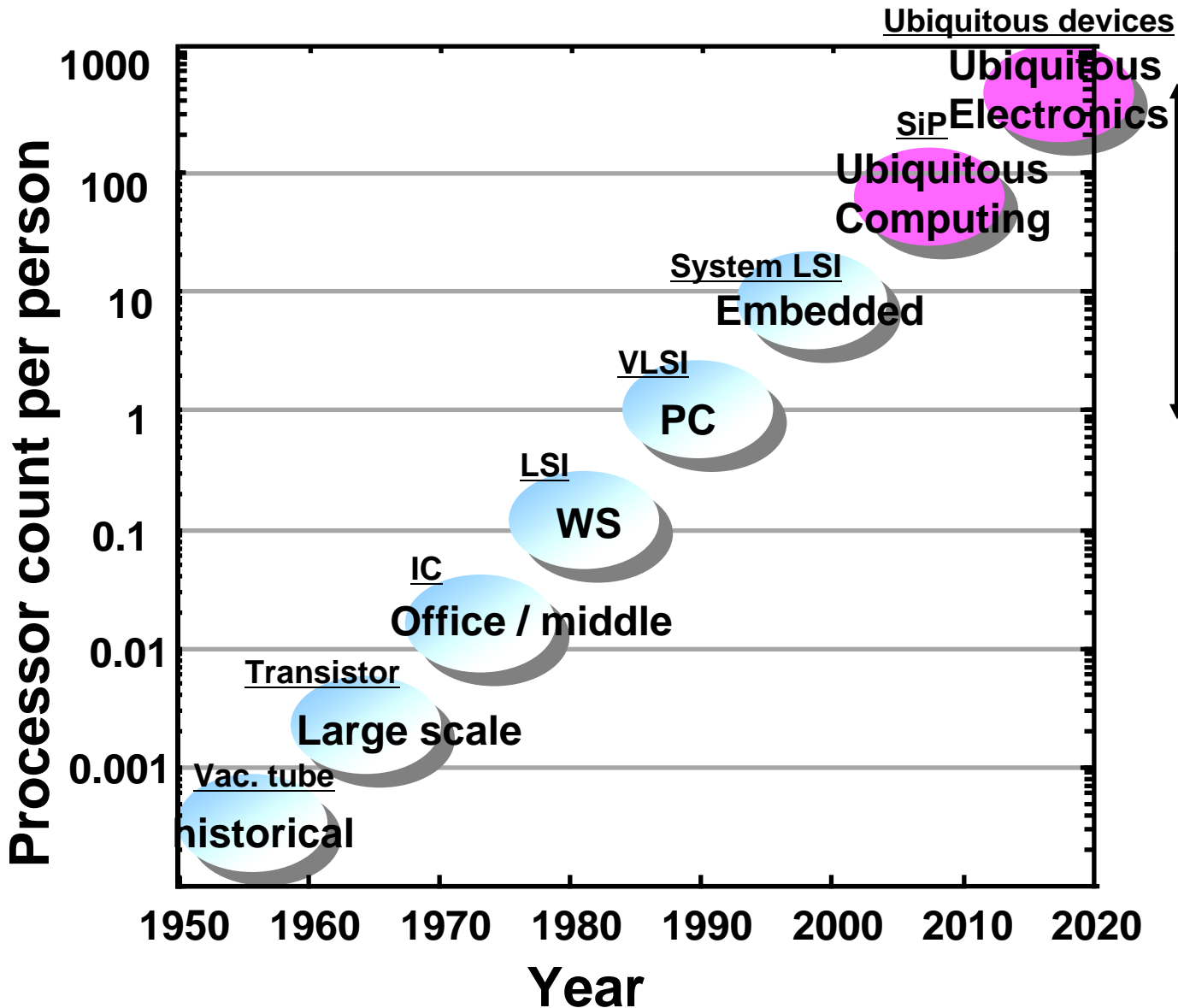
日本の世帯の出費分布

バイオ向け・デバイスの事業領域

ユキビタス・エレクトロニクスの事業領域



Ubiquitous electronics is natural extension



Electronics is part of environments enhancing convenience and security of daily life.

People use electronics consciously.

Key applications

**Bio-electronics,
tissue engineering,
environmental eng.**

**Robot
Elderly care, household,
emergency**

**Wireless sensor network
Ambient intelligence
Ubiquitous electronics**

Physical needs

**IT, PC,
Digital consumer,
Comm.**

Spiritual needs

Key technologies

Wireless

**Power-aware
electronics**

Sensors

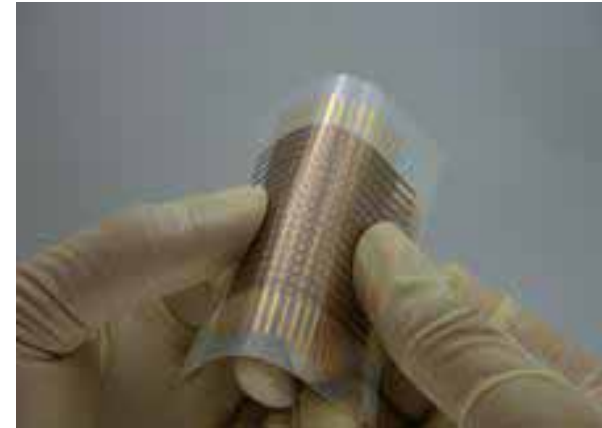
Assembly

**Large-area
electronics**

Organic integrated circuits

● Advantages

Low-cost manufacturing
Mechanical flexibility

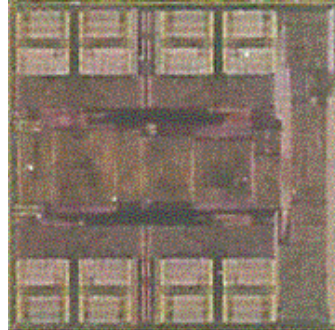


● Disadvantages

Low speed ($<10^{-3}$ of Si VLSI)
Low density ($<10^{-4}$ of Si VLSI)

- **Cost per function**
(processors, memories, analog, ...)

Organic

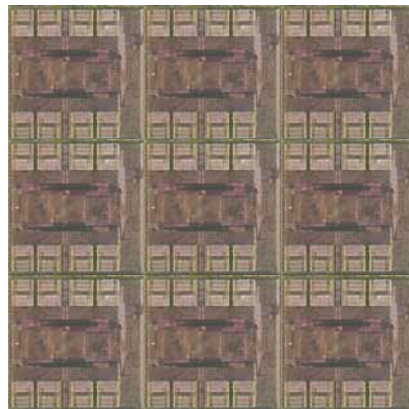


Si

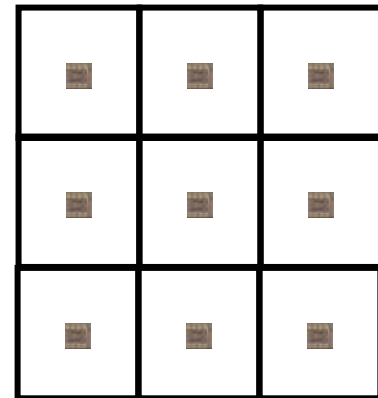


- **Cost per area**
(sensors, display, actuators, ...)

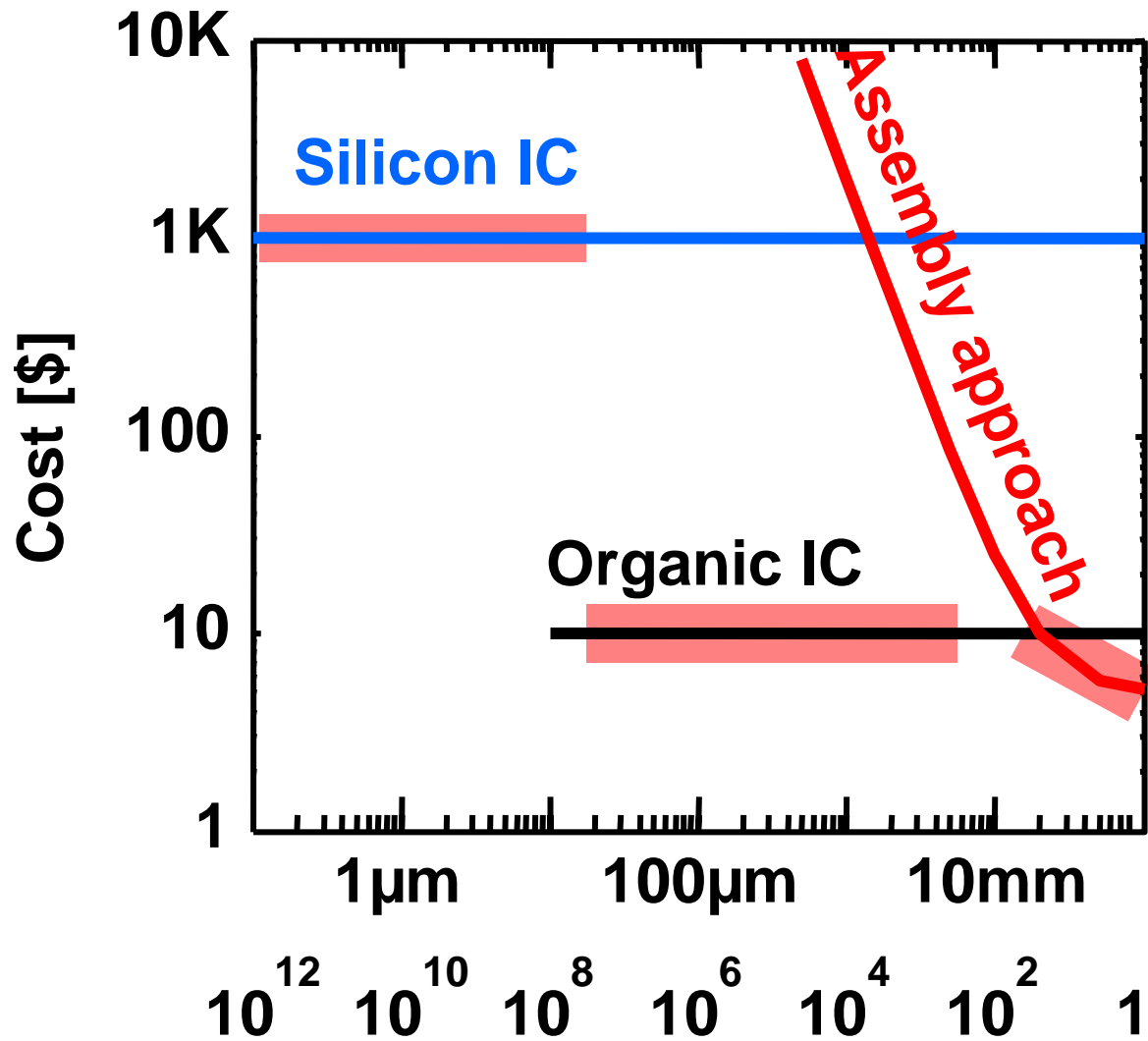
Organic



Si



Cost in each technology for large area



Area:
100mm x 100mm

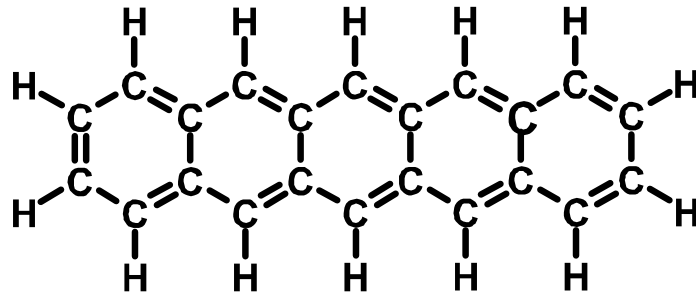
Assembly approach:
 $(\$ \text{ of organic IC})/2$
 +
 $20\text{¢} \times (\# \text{ of devices})$

← Resolution

← # of devices

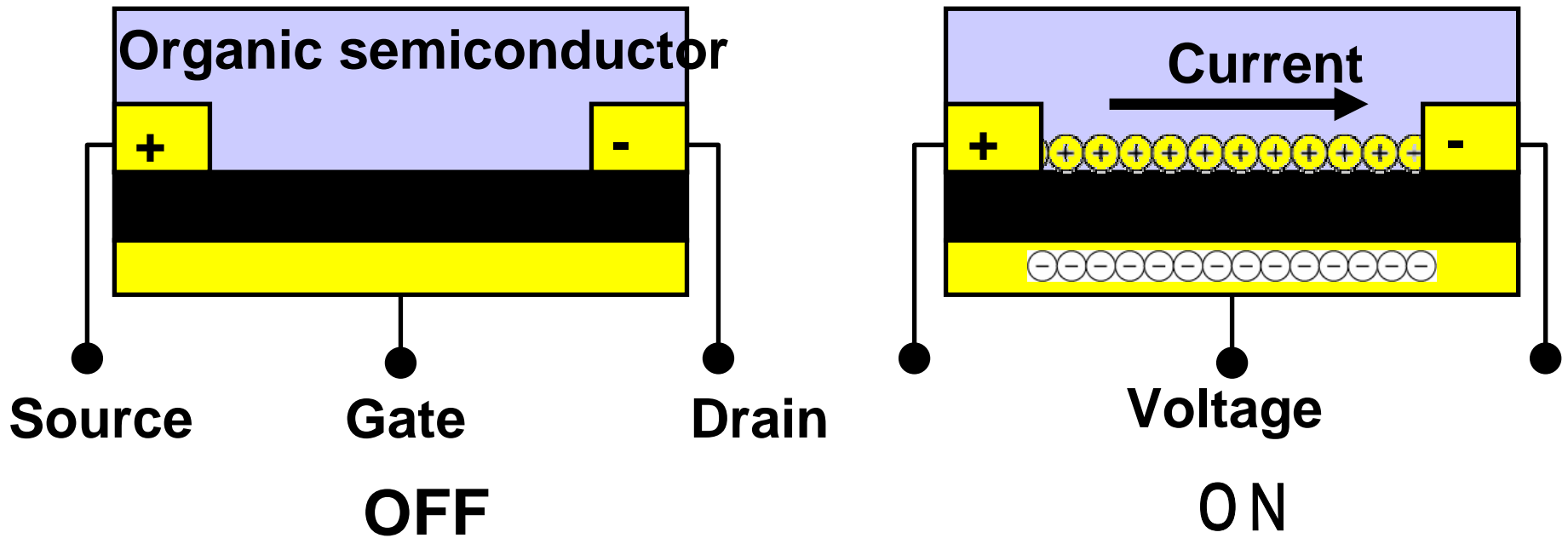
Organic transistors

Organic semiconductors: main elements --- C & H

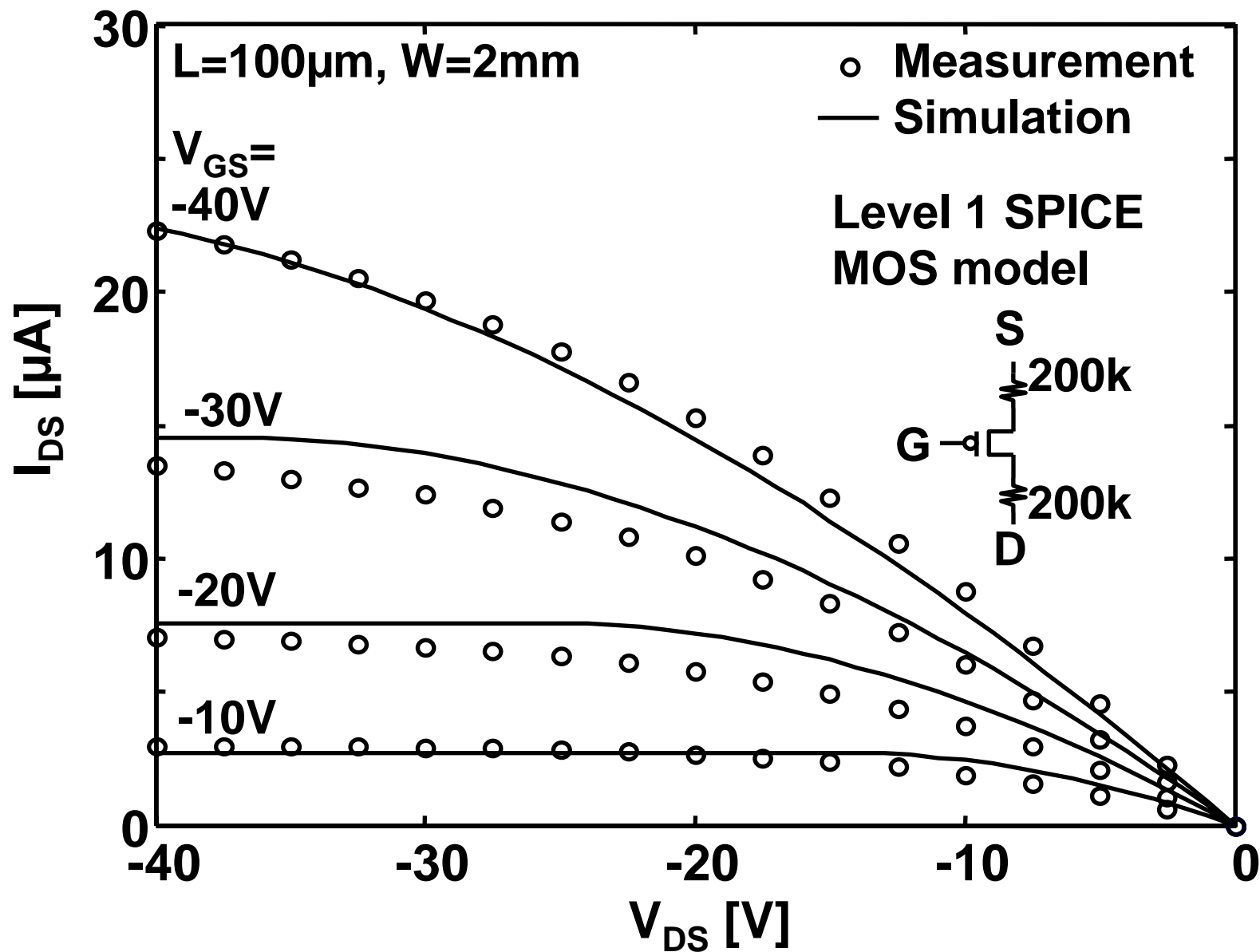


Pentacene

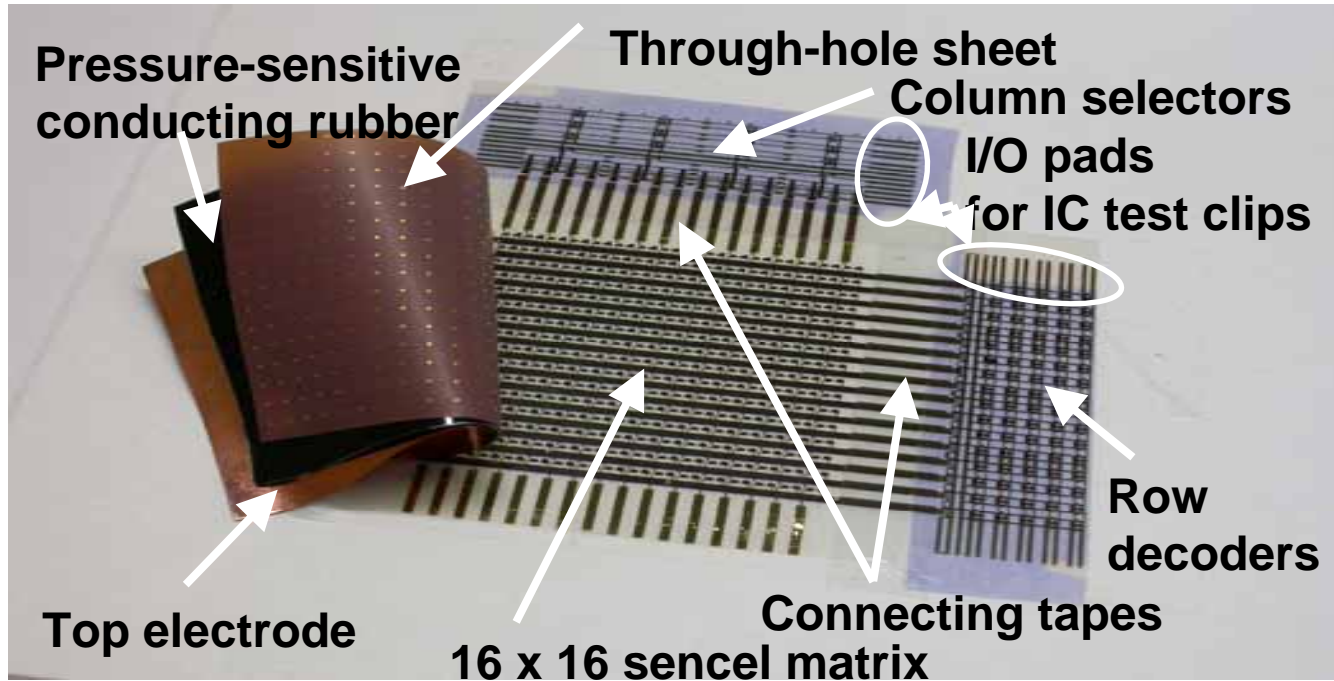
Organic semiconductor



Modeling by SPICE level1



E-skin: large-area pressure sensor



Less than 1mW

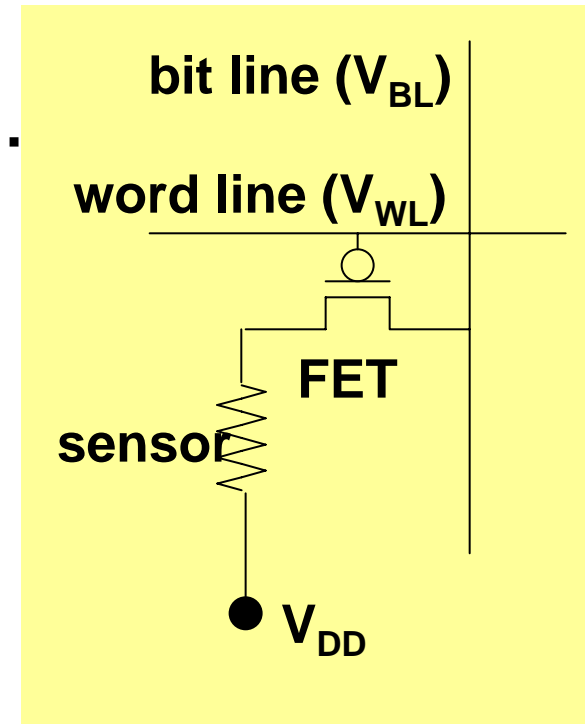
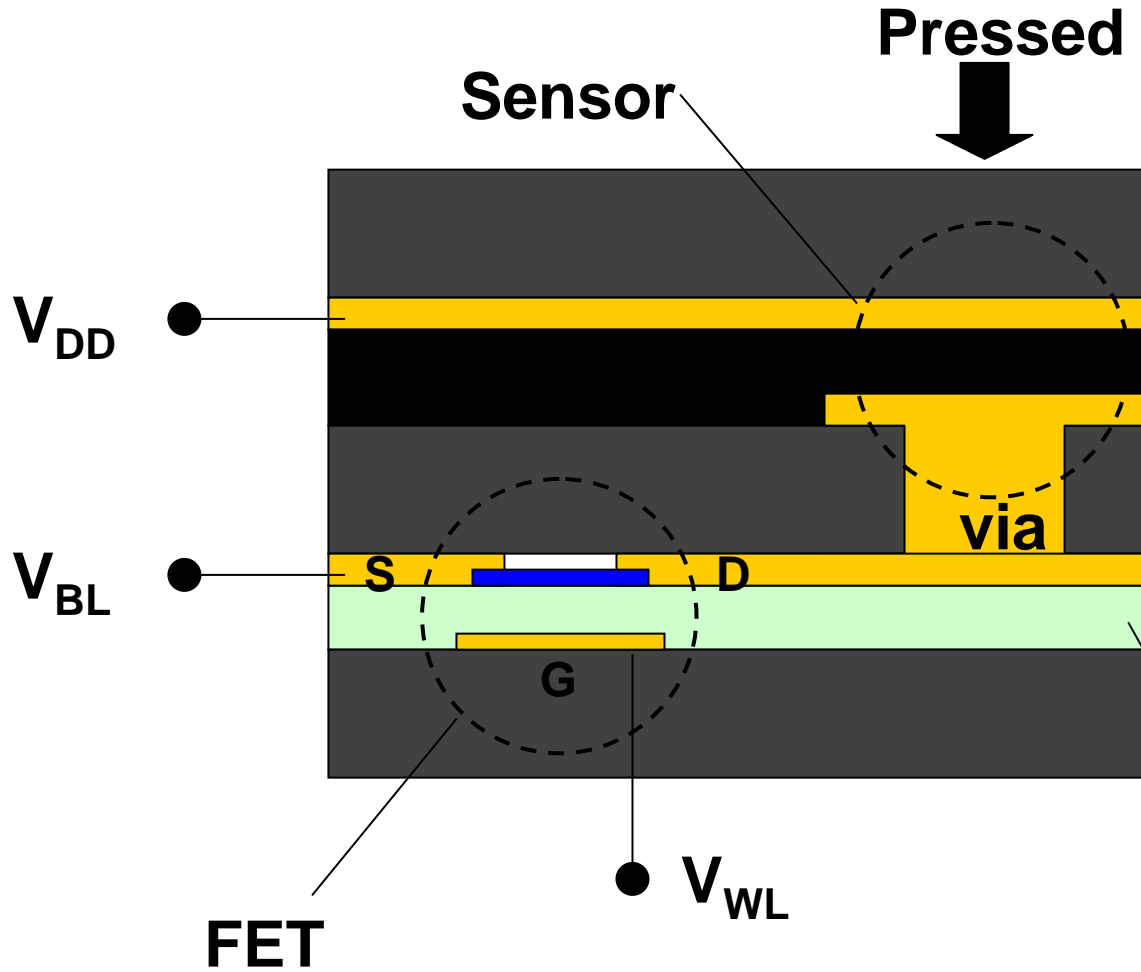
E-skin: Large-area low-power pressure sensor

T.Someya, "Integration of Organic Field-Effect Transistors and Rubbery Pressure Sensor for Artificial Skin Applications," IEDM, 8.4.1-8.4.4, Sep. 2003.

T.Someya, H.Kawaguchi, T.Sakurai, "Cut-and-Paste Organic FET Customized ICs for Application to Artificial Skin," ISSCC'05, paper#16.2, Feb. 2004.

Electronic artificial skin (E-skin)

Simply laminating four different sheets.....



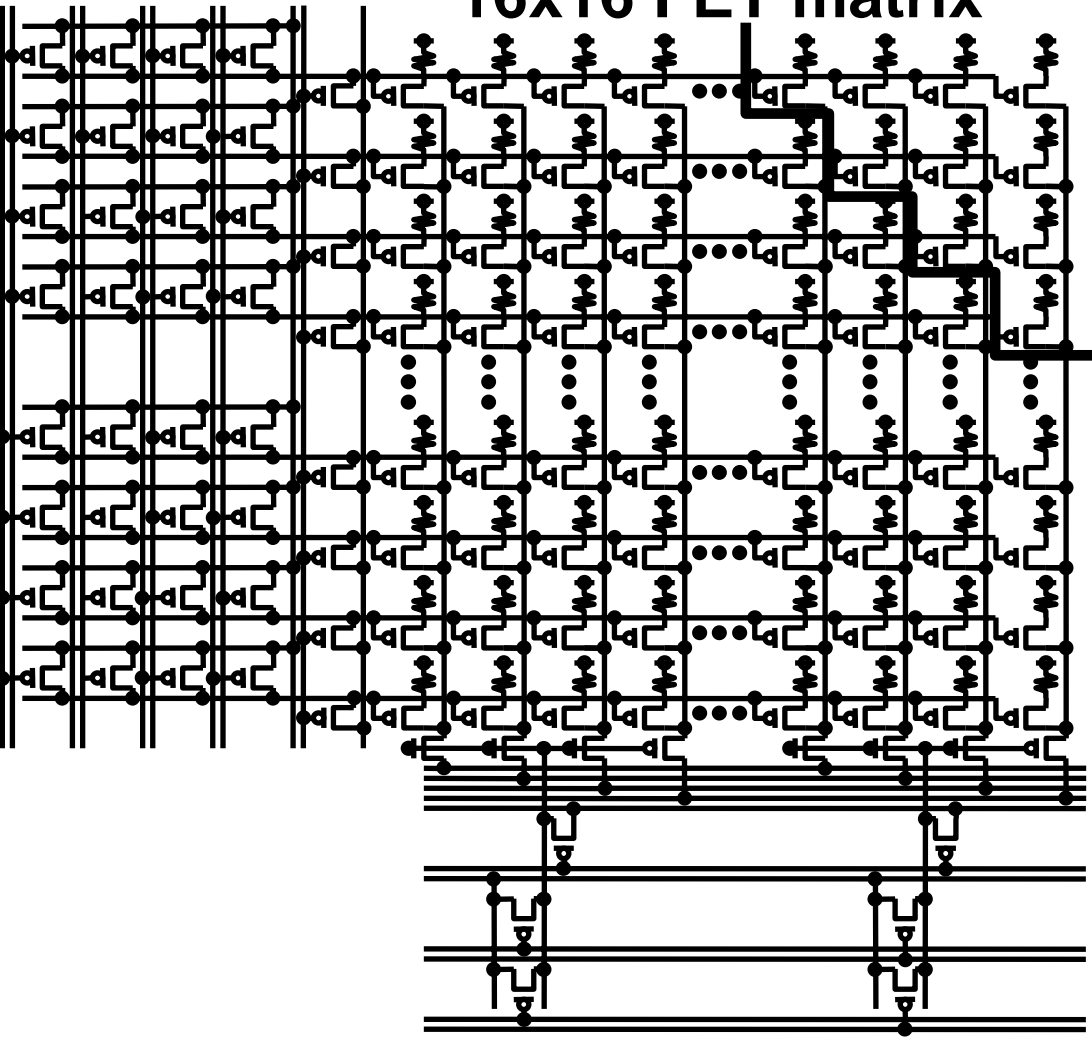
Pressure-sensitive rubber

Polyimide (Gate dielectric)

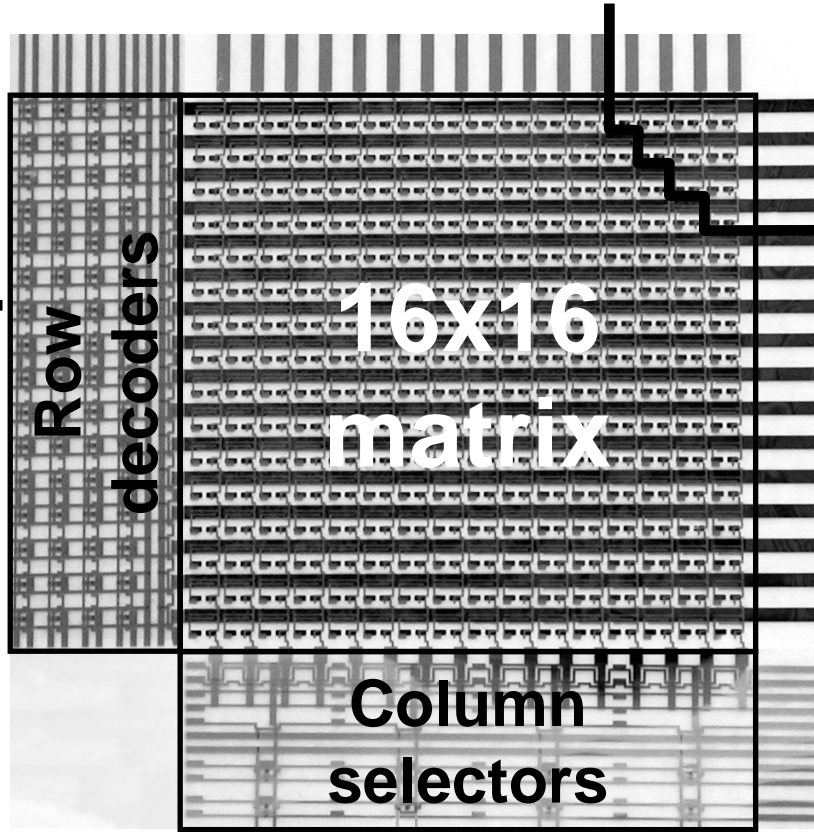
Cut-and-paste feature (16x16 sencels)

Row decoders

16x16 FET matrix



Column selectors

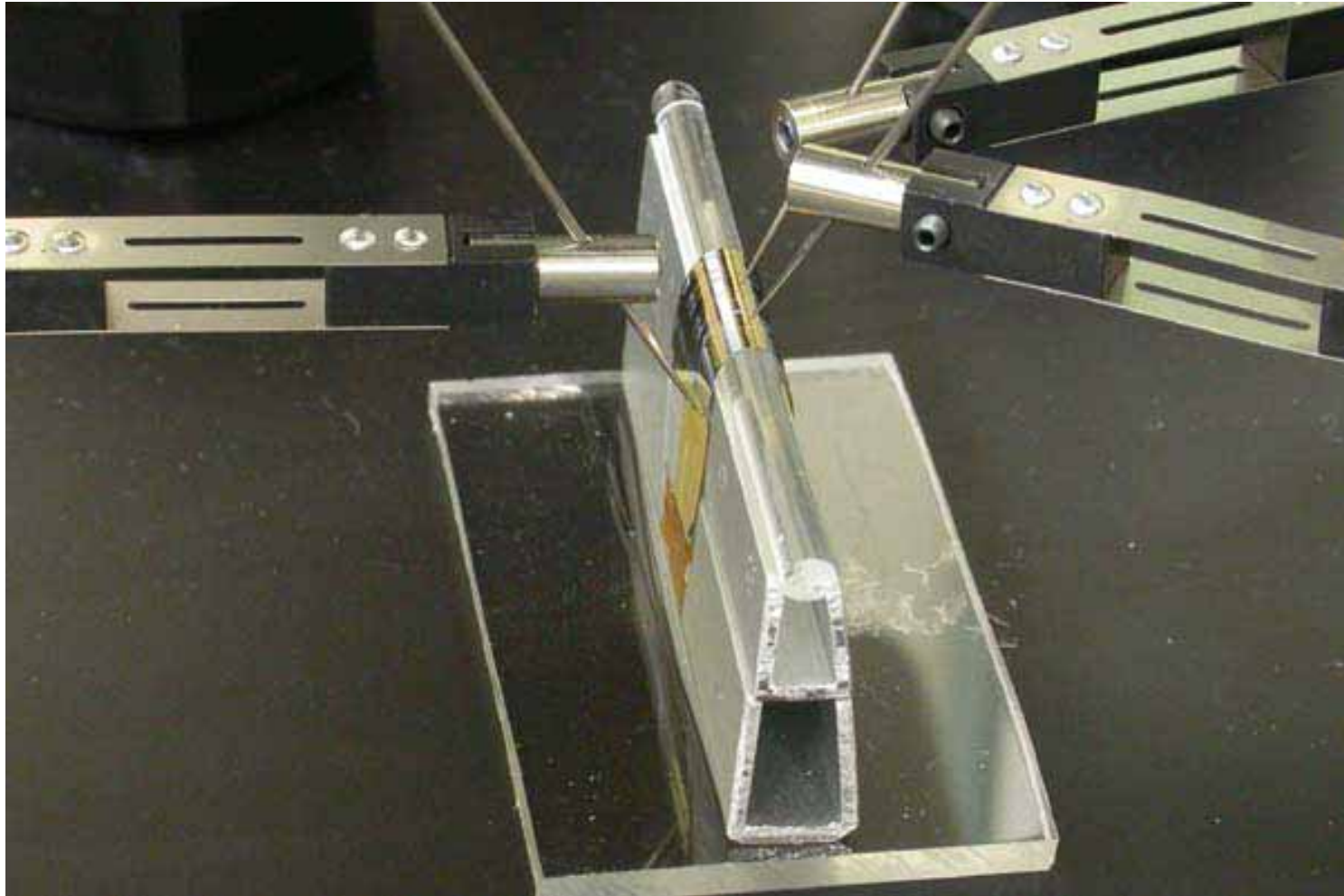


Row decoders

16x16 matrix

Column selectors

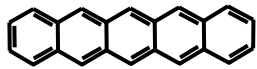
Bend-proof



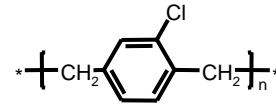
**With bending down to 5mm in radius,
Current is decreases less than 3%.**

Sheet-type scanner by organic FETs

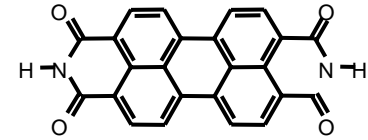
Manufacturing process flow



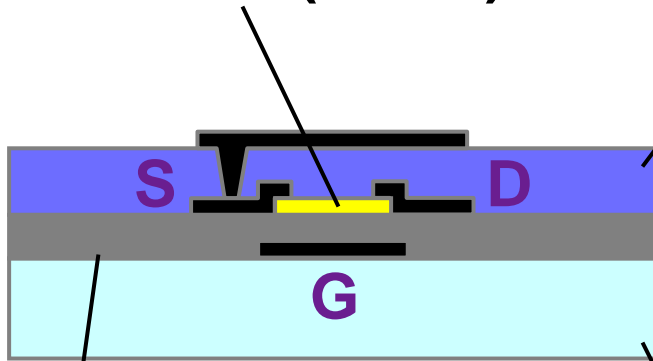
Pentacene (50nm)



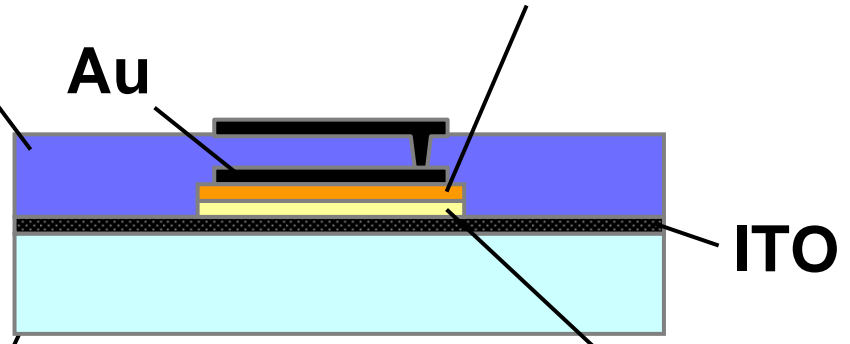
Parylene



PTCDI



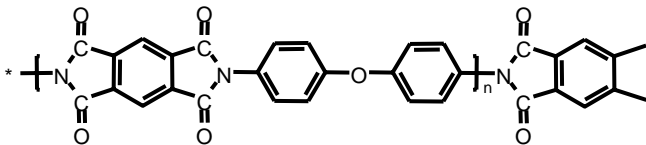
Transistor



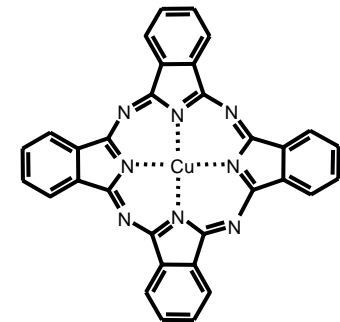
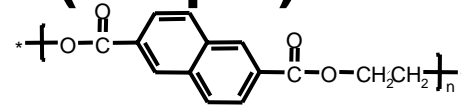
Photodiode

CuPc

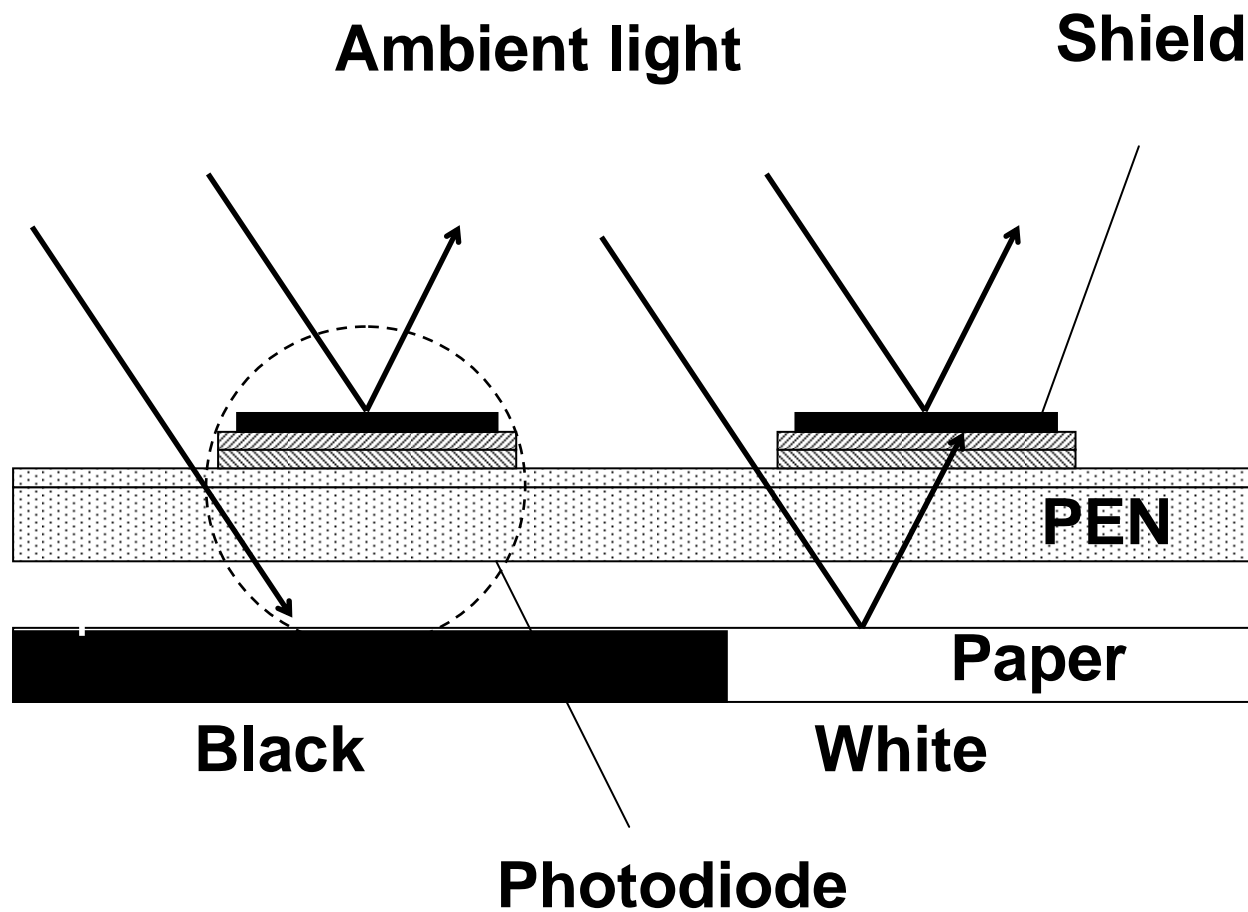
Polyimide (630nm)



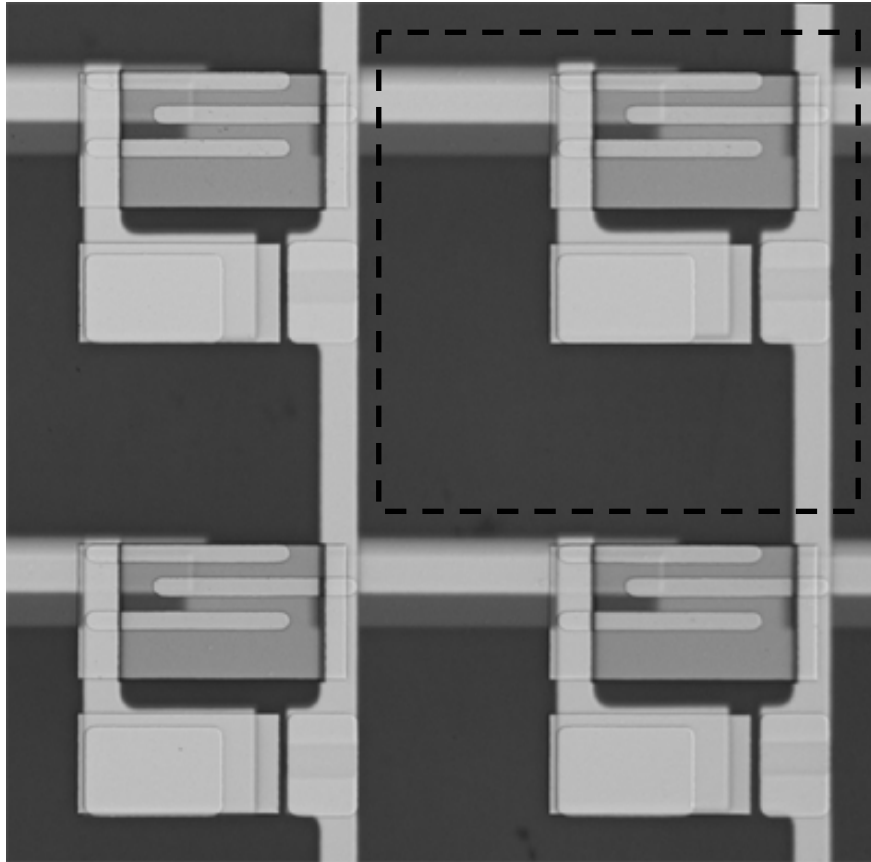
PEN (125μm)



Principle

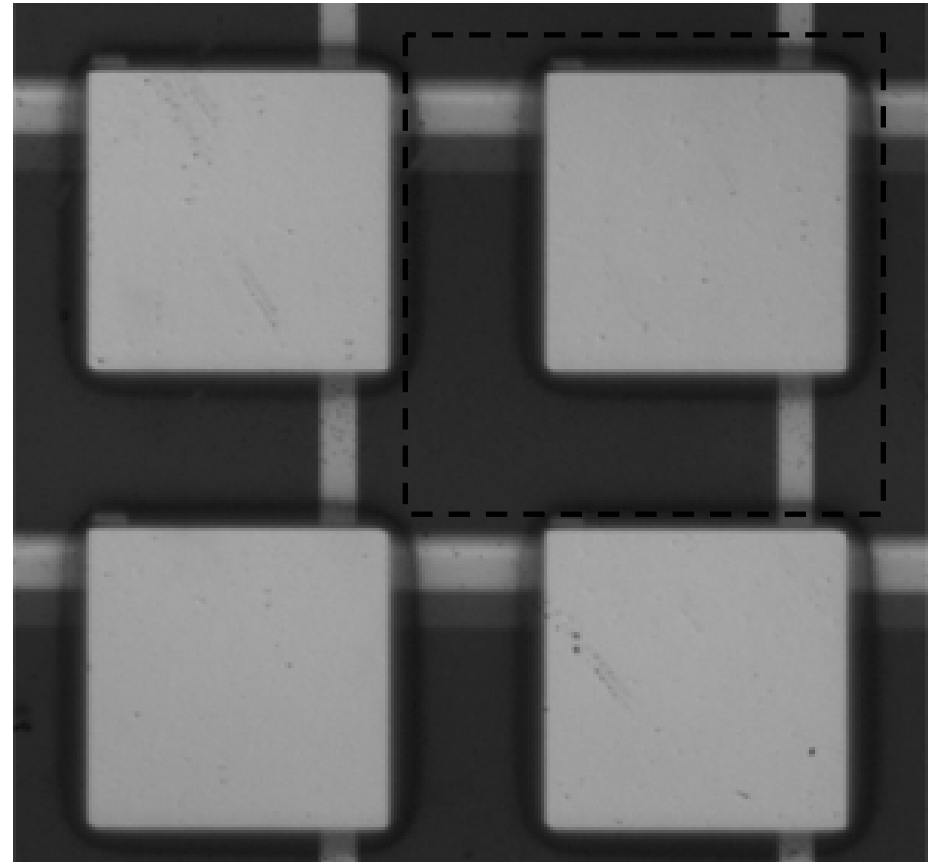


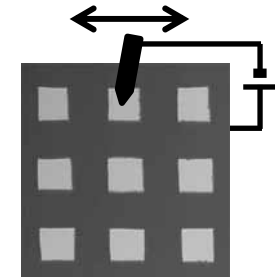
Transistors



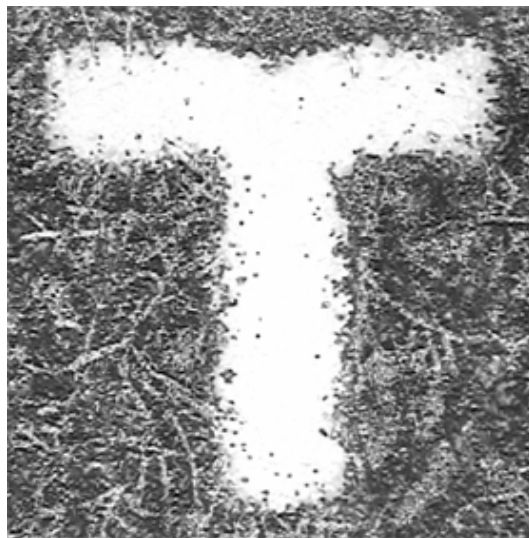

200 μm

Transistors & Diodes



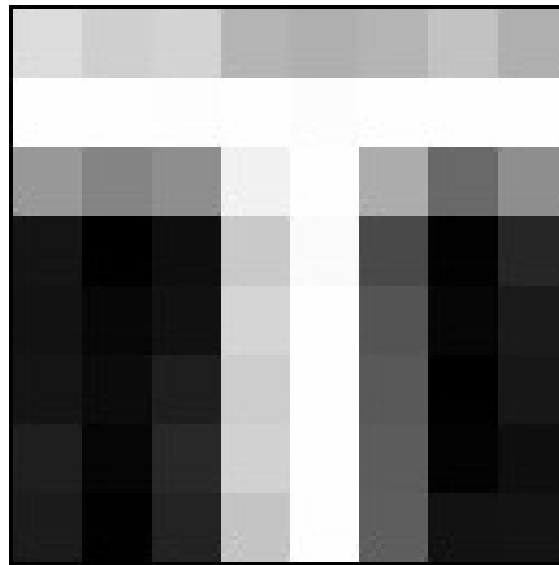


**Target
“T”**

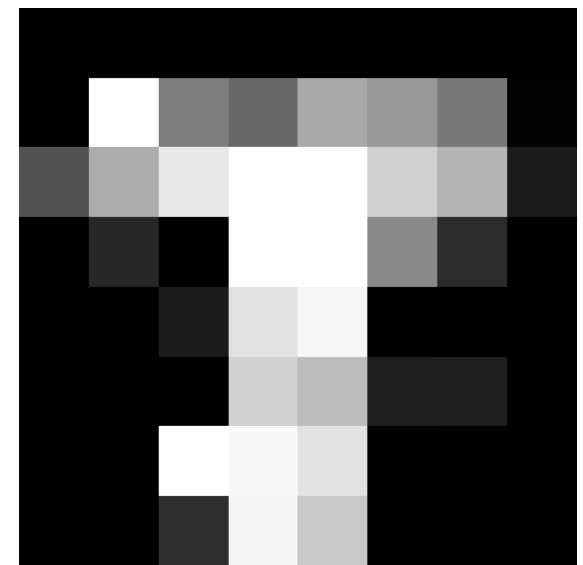



0.2 mm

**Commercial
(250 dpi)**



**This study
(250 dpi)**



**Light intensity
80 mW/cm²**

A wine label can be scanned in without peeling it off.



- **Low-power design trend**
 - Adaptive control with software**
 - Parallel with in finer granularity**
- **Ubiquitous electronics**
 - Low-power, large-area electronics**
- **Organic electronics**
 - Large-area sensor applications**